

PÖPPELMANN TEKU®

PROGRAMME 2020



PÖPPELMANN

TEKU®

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PRODUCT OVERVIEW

SUSTAINABILITY AT PÖPPELMANN.



PÖPPELMANN blue®

For a closed material loop.

Page 8

ROUND POTS & CONTAINERS – INJECTION MOULDED



MXC

Round pots 6"

Page 24



TO...D | TO...Z

Round pots 8"

Page 25



TO | MPB (7°)

Round pots 8" | Round pots 7"

Page 26



MCI-IML

Container 5° with In-Mould Labelling

Page 27



MCI | MCD

Containers 5"

Page 28



MCL | MCH

Containers tall 5"

Page 30



MPB (7°) | MCP | MCO

Orchid pots and containers

Page 32



G | S...LB

Net and slitpots

Page 33

ROUND POTS & CONTAINERS – THERMOFORMED



VTD | VTG

Round pots 8"

Page 16



VCD | VCG

Round pots/containers 5°

Page 18



VCC | VCH | VCK

Round pots/containers tall 5°

Page 20



VCE

Rose containers 5°

Page 22

SQUARE POTS



VQB (PS) | VQF | V...PP (PP)

Square pots – Thermoformed

Page 38



MQD | MQC | MQA

Square pots – Injection moulded

Page 40



MQE | MQF

Square-round containers – Injection moulded

Page 42

PLANT SUPPORTS & STICK HOLDER



STG

Plant supports

Page 36



SH

Stick holder

Page 36

BOWLS | HANGING BASKETS | HANGERS



VSA | T
Bowls – Thermoformed & Injection moulded
Page 44



VAA | MAK | MAL | TCA
Hanging baskets –
Thermoformed & Injection moulded
Page 46



A | MHB
Hangers
Page 49

DECORATIVE POTS AND CONTAINERS



VDA
Decorative pots
Page 52



PDB
Decorative containers
Page 53

COVERPOTS



MDF
Coverpots
Page 56

CULTIVATION AND MARKETING TRAYS



EP
Cultivation/marketing trays
Page 78



TP
Cultivation/marketing trays
Page 79



CLAYETTE
Cultivation/marketing trays
Page 80

TRANSPORT AND CULTIVATION TRAYS



PT
Marketing trays
Page 64



ST | D-ST
Transport/cultivation
trays
Page 67



NORMPACK® 400
Transport/cultivation
trays
Page 72



NORMPACK® 200 | LGcup®
Transport/cultivation trays
Page 74



MS | R
Re-usable carriers
Page 75



DT | TT
Pot trays
Page 76

PROPAGATION TRAYS



ECO | BP | JP
Young plant/nursery
plant trays
Page 82



AP
Plug removers
Page 86



PL | TK
Propagation &
transport trays
Page 87



TK
Cultivation trays
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BRANDING



TREND COLOURS
Page 90



PRINTING AND LABELLING
Page 91

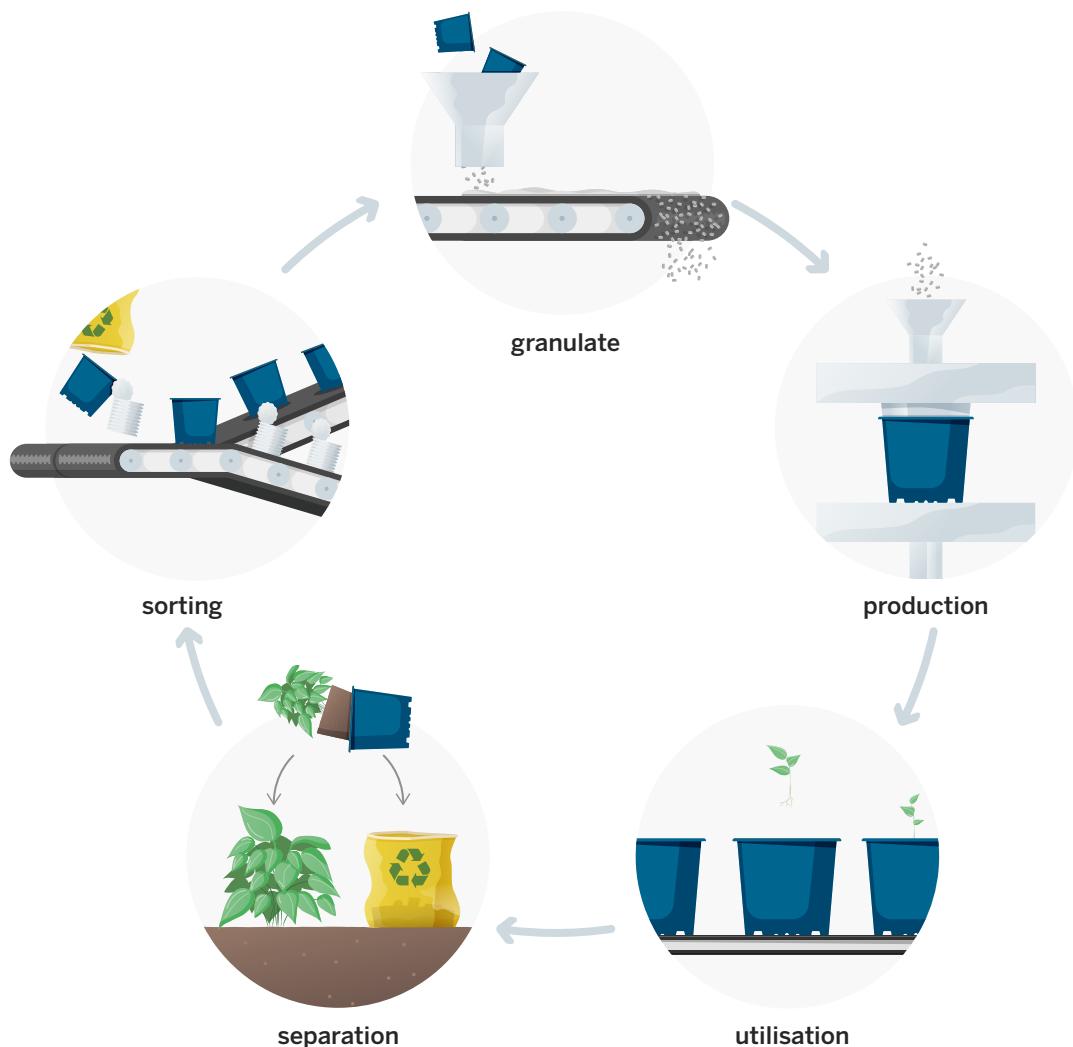


PRINTING AND LABELLING
Page 91



THE PÖPPELMANN EFFECT:

Closed material loop.



We do it.
More resource-saving.

Now learn more from page > 8
or at: www.poepelmann.com/more-resource-saving





In one word:

“Responsible!”

Andreas Brinker

Gartenbauzentrale in Papenburg
(Lower Saxony, Germany)



The complete interview can be found at
www.in-one-word.com

>> PÖPPELMANN blue®

Sustainability at Pöppelmann.

In joint responsibility for tomorrow.

Our sustainability strategy.

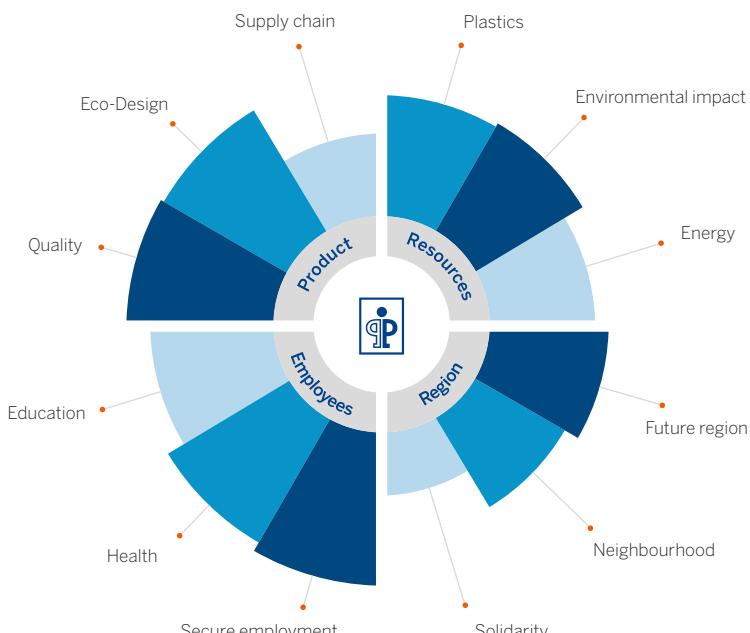
We are not looking for short-term business, but a long-term partnership that is profitable for all parties. That is how we have laid it down in our corporate policy – and that is how we understand sustainable management. This attitude is best described by the notion of "**responsibility**". We assume this responsibility every day anew – for our employees and our products, for the resources of our planet and for the region which we call home.

The result.

We have identified four key fields of approach for our responsibility. They are mutually dependent, build on our corporate policy and thus express our fundamental values. In order to be able to define these four fields of approach more accurately, we have split them into three subject fields.

The entire **sustainability report** according to the Global Reporting Initiative (GRI) specifications is available online and can be downloaded from:

poeppelmann.com/sustainabilityreport



PRODUCT FIELD OF APPROACH

Long-term responsible solutions.

Quality, long-term usability and product safety are the basis of our innovative plastic solutions.

EMPLOYEES FIELD OF APPROACH

A dynamic and reliable partnership.

We offer fair working conditions, comprehensive work safety, health protection and continuous further training for everybody in the team.

RESOURCES FIELD OF APPROACH

Efficient use of resources.

We avoid the consumption of fossil fuels through the widest possible use of recyclables, with the aim of closing material loops.

REGION FIELD OF APPROACH

Strong together.

Our company decisions are intended to strengthen regional structures at the location.



Circular Plastics Alliance

Alliance for the recycling economy of the EU Commission. The signatories affirm their support for the objective of the EU Commission to use ten million tons of recycled plastic in new products by the year 2025.



New Plastics Economy

By signing the Global Commitment, Pöppelmann has committed itself, among other things, to significantly increasing the proportion of recycled plastic waste from the collection of recyclable materials for the production of plastic packaging on average by 2025.

Responsibility.

Drive. Challenge. Solution.



© Adobe Stock



© Adobe Stock

DRIVE

Our efficient plastic products ensure that the green sector around the world can work professionally, thus making the world greener, more colourful and tastier for consumers with flowers, plants, fruit, vegetables and herbs.

CHALLENGE

Plastic is currently facing big challenges as a material of the future. The risks are made the subject of many discussions while the opportunities are quickly overlooked.



SOLUTION

Together, we embrace responsibility: Our answer is **Eco-Design** – a central component of our company-wide sustainability strategy.

The correct answer for us is **Eco-Design** of plastic packaging. The Eco-Design of plastic packaging is intended to minimise the environmental impact of plastic packaging and the packaged goods over their entire lifespan. Optimisation approaches as part of Eco-Design include **material savings**, **reusable solutions** and **the use of recycled plastic** and also alternative materials.



Reduce

We reduce the use of materials through resource-friendly article concepts and efficient production processes.



Reuse

We work on the development of products that are intended for multiple use.



Recycle

We develop trendsetting concepts to close material loops. That's why we launched the initiative PÖPPELMANN blue®.

PÖPPELMANN blue® |

100 % Recyclable Plant Pot,
Plastic Content 100 % Recycled.

Resource-saving plant pots made from recycled plastics.

Environmental and climate protection are becoming ever more important for consumers. The issue of resource conservation is one that is close to our hearts too. That is why the plastic for our plant pots in the colour **Circular blue** comes directly out of the recycling bin, the recycling bag or other domestic recyclable collections where it ends up again. The raw material loop is thereby closed completely. We call this endeavour PÖPPELMANN blue®.



Advantages from which not only you benefit.

- + The raw material loop is closed (closed loop).
- + The use of recycled plastics conserves fossil resources.
- + The demand for environmentally friendly and resource-saving products is growing rapidly.
- + Recycling-friendly design (100 % recyclable).

Award-winning and certified.



The RAL Quality Mark indicates the proportion of plastic that comes from the recycling bin, recycling bag or other domestic recyclable collections.



www.blauer-engel.de/uz30a

TEKU® plant pots of the initiative PÖPPELMANN blue® are certified with the Blue Angel for the use of recycled plastic.

PÖPPELMANN blue® |

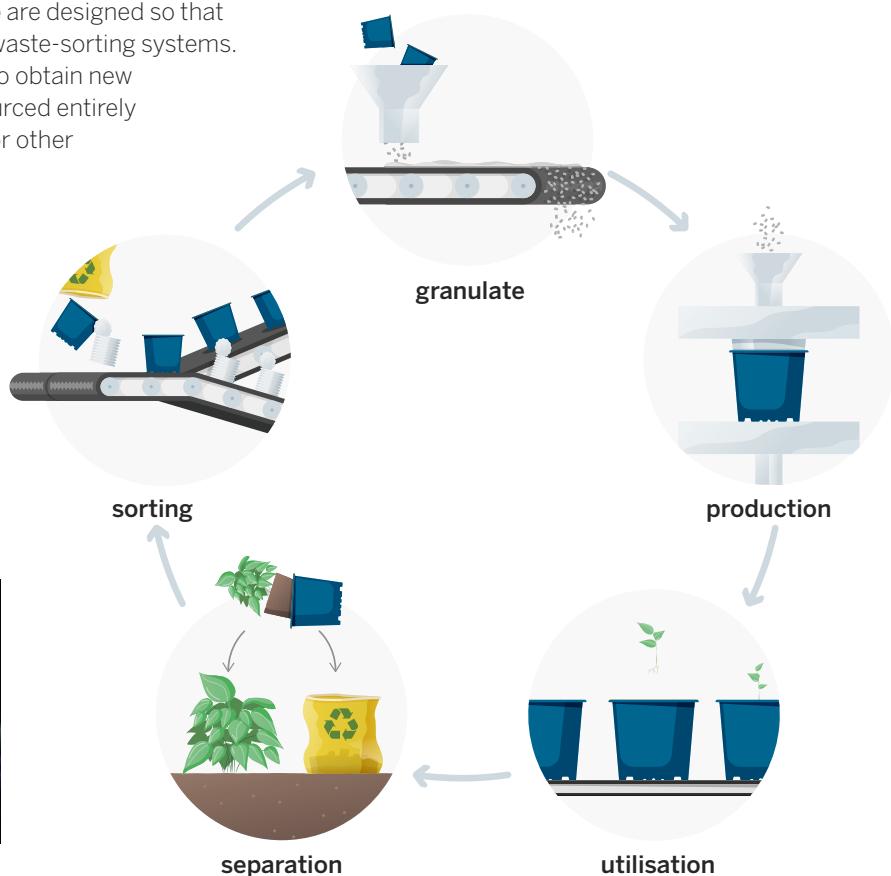
100 % Recyclable Plant Pot, Plastic Content 100 % Recycled.



This is how we close the raw material loop.

Plastic is a valuable raw material. Currently only about half of the plastic in packaging waste is reused in Germany. We want to increase this proportion and actively contribute to closing the raw material loop.

The plant pots in the colour **Circular blue** are designed so that the material can be reliably identified by waste-sorting systems. This material can consequently be used to obtain new Pöppelmann PCR granules, which are sourced entirely from the recycling bin, the recycling bag or other domestic recyclable collections.



We do it.
More resource-saving.



Watch the film:
poeppelmann.tv

Award-winning and certified.



The jury says: "Brilliant solution!
Minimal use of material, super
light from 100 % recycled material.
Closed Loop!"



The certified TEKU® products are 100 % recyclable in the German Dual Systems and in comparable domestic recyclable collections in various European countries.

Circular360



www.blauer-engel.de/uz30a



- + PÖPPELMANN blue®
- + Circular Economy / Closed Loop
- + 100 % Recyclable
 - NIR detectable
 - Float-sink method
- + Made of
 - Plastic = 100 % PCR HW¹
 - Colour (Masterbatch)
 - Filler
- + Certified
- + Available series: VCG, VCH, VCK and other series on request
- + Colour: Circular blue
- + Printable

PCR Recyclable



- + 100 % Recyclable
 - NIR detectable
 - Float-sink method
- + Made of
 - Plastic = 100 % PCR HW²
 - Colour (Masterbatch)
 - Filler
- + Certified⁴
- + Main sizes available from stock
- + Colours: PCR Recyclable taupe/grey, PCR Recyclable terracotta/grey, PCR Recyclable terracotta
- + Other colours on request
- + Printable



¹ PCR HW = Post-Consumer-Recycling-Material from the recycling bin, recycling bag or other domestic recyclable collections

² PCR = Non-specified Post-Consumer-Recycling-Material e.g. DE, DK, NL, AT, CH, NO, GB

PÖPPELMANN blue® |

for a closed material loop.



Recycled plastic can be found in nearly every plant pot which Pöppelmann's TEKU® division supplies. The different categories relating to the proportion and origin of the material in the product are now transparent for the customer in the new **TEKU® 4-level classification.**

Recyclable



- + 100 % Recyclable**
 - NIR detectable
 - Float-sink method
- + Made of**
 - Plastic = PCR²/PIR³/Virgin material
 - Colour (Masterbatch)
 - Filler
- + Certified⁴**
- + Main sizes available from stock**
- + Colours:** Recyclable yellow/grey, Recyclable pink/grey, Recyclable red/grey, Recyclable blackberry/grey, Recyclable lavender/grey, Recyclable light green/grey, Recyclable white/grey, Recyclable orange/grey
- + Other colours on request**
- + Printable**



² PIR = Post-Industrial-Recycling-Material

Black



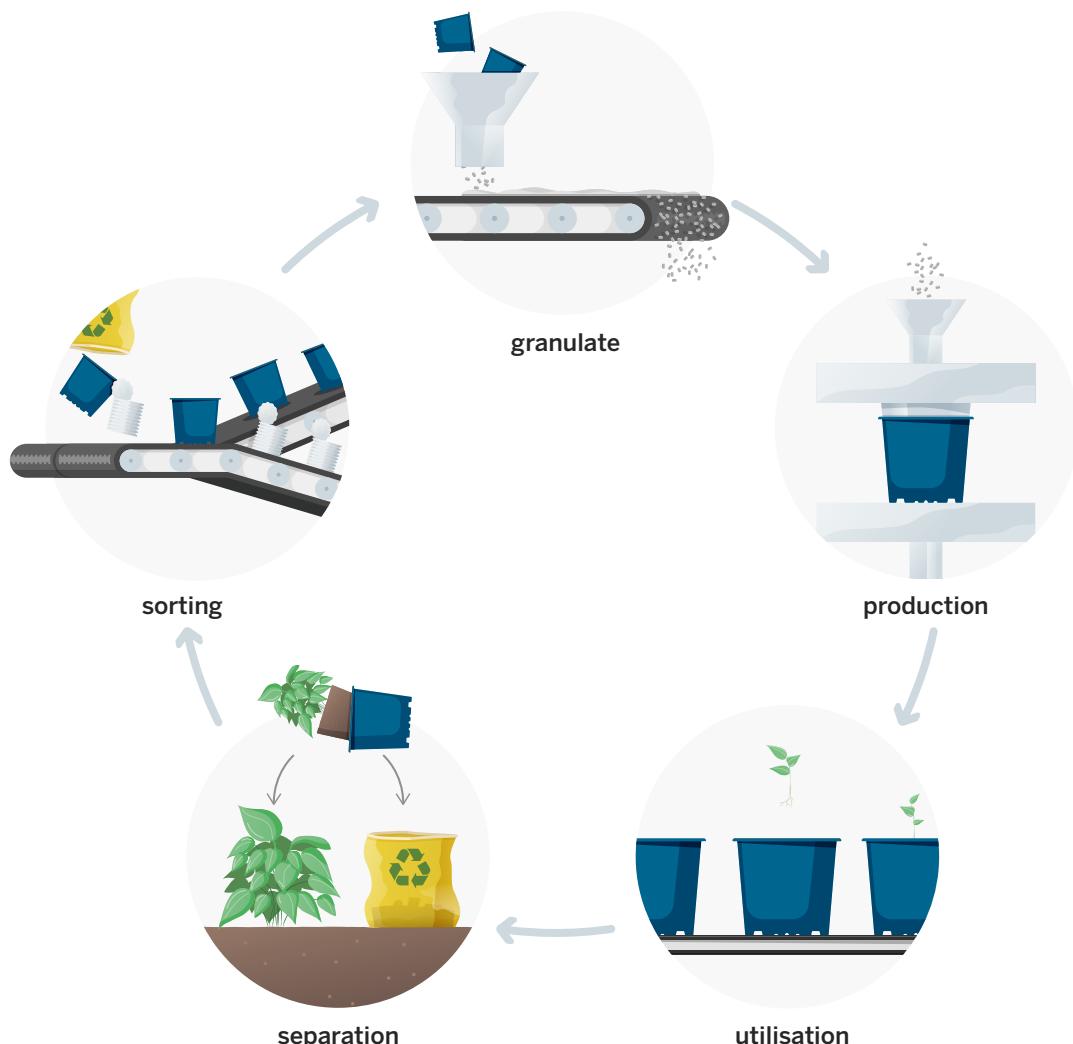
- + Made of**
 - Plastic = PIR³/Virgin material
 - Colour (Masterbatch)
 - Filler
- + Printable**



⁴ for most products

THE PÖPPELMANN EFFECT:

Closed material loop.



We do it.
More resource-saving.

Now learn more from page > 8
or at: www.poepelmann.com/more-resource-saving





In one word:
“Impeccable!”

Franz Boes & Günther Nehnes
Gartenbau Boes & Nehnes in Goch
(North Rhine-Westphalia, Germany)



The complete interview can be found at
www.in-one-word.com

>> ROUND POTS & CONTAINERS
THERMOFORMED

VTD | Round pots 8°



PATENTED
DESIGN PROTECTED



Looking closer pays off.
Discover the **TEKU® AddedValues** online:
www.poeppelmann.com/teku



Profile bottom > 100



Standard colour | Special colours on request



Corresponding trays > 94

VTG | Round pots 8°



+ Extra wide rim

+ Optimised diameter



Looking closer pays off.
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www.poepelmann.com/teku

PATENTED
DESIGN PROTECTED

Item	cm	cm	L	Vol.	120	80	120	80		4-LEVEL CLASSIFICATION			
										1	2	3	4
VTG 9	9	6,8	0,27	3.780	11	41.580	49.000	I		•			
VTG 10	10	7,9	0,38	2.850	11	31.350	35.937	I		•			
VTG 10,5	10,5	8,3	0,43	2.520	11	27.720	34.770	I		•			
VTG 11	11	8,6	0,50	2.548	11	28.028	29.484	I		•			
VTG 12	12	9,4	0,65	1.659	11	18.249	20.808	I		•	•	•	
VTG 13	13	10,2	0,84	1.332	11	14.652	17.640	IV		•	•	•	
VTG 14	14	10,6	1,00	1.185	11	13.035	15.168	IV		•	•	•	

1 Circular360



2 PCR Recyclable

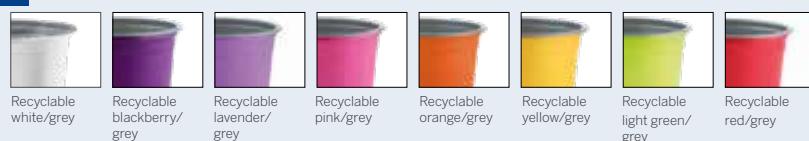


Corresponding trays > 94



Bottom design > 100

3 Recyclable



4 Black

Special colours on request



PÖPPELMANN

TEKU®

VCD | Round pots & containers 5°



PATENTED
DESIGN PROTECTED



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Special colours on request



Corresponding trays > **94**



Bottom design > 100

VCG | Round pots & containers 5°



PATENTED
DESIGN PROTECTED

- + Extra wide rim
 - + Optimised diameter

The TEKU logo consists of a green circle containing a white stylized 'T' shape.

Looking closer pays off.
Discover the **TEKU® AddedValues** online:
www.poeppeleman.com/teku



1 Circular360



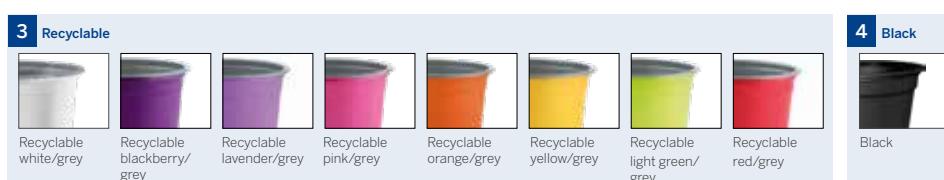
2 PCR Recyclable



Corresponding trays > 94



Bottom design > 100



* Available level on request
Special colours on request
D: Shallow version
K: Tag lock

VCC | Round pots & containers tall 5°



PATENTED
DESIGN PROTECTED



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Special colours on request



Corresponding trays > 94



Bottom design > 100

VCH | VCK | Round pots & containers tall 5°



PATENTED
DESIGN PROTECTED

-  Extra wide rim
 -  Optimised diameter

The TEKU logo consists of a green circle containing a white stylized 'T' shape.

Looking closer pays off.
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Special colours on request
F: Extra tall version



Corresponding trays > 94



Bottom design > 100

VCE | Rose containers 5°



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PATENTED
DESIGN PROTECTED



Multi hole profile bottom
>100



Standard colour | Special colours on request



Corresponding trays > 94



In one word:

“Creative!”



Maurits van den Arend

Patio Plants in Klazienaveen (Netherlands)



The complete interview can be found at
www.in-one-word.com

>> ROUND POTS & CONTAINERS
INJECTION MOULDED

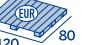
MXC | Round pots 6°



PATENTED



Looking closer pays off.
Discover the **TEKU® AddedValues online:**
www.poepelmann.com/teku

Item	cm	cm	L	 	 			
	cm	L			 	 		
MXC 5,5	5,5	5	0,08	4.200	24	100.800		 Innovative bottom design  Profile bottom > 100  Multi hole profile bottom > 100  Multi hole profile bottom > 100  Multi hole profile bottom > 100
MXC 9	9	6,8	0,28	1.664	22	36.608	52.500	 Profile bottom > 100  Multi hole profile bottom > 100  Multi hole profile bottom > 100  Multi hole profile bottom > 100
MXC 10	10	7,7	0,38	1.702	20	34.040	42.180	 Profile bottom > 100  Multi hole profile bottom > 100  Multi hole profile bottom > 100  Multi hole profile bottom > 100
MXC 10,5	10,5	7,9	0,44	1.430	20	28.600	37.620	 Profile bottom > 100  Multi hole profile bottom > 100  Multi hole profile bottom > 100  Multi hole profile bottom > 100
MXC 11	11	8,4	0,51	1.200	20	24.000	30.240	
MXC 12	12	9,4	0,66	756	22	16.632	23.800	
MXC 13	13	9,9	0,81	738	22	16.236	20.400	
MXC 14	14	10,9	1,05	640	22	14.080	17.500	



Standard colour | Special colours on request



Corresponding trays > 94

TO...D | TO...Z | Round pots 8°



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7: Special version

Standard colour | Special colours on request



Corresponding trays > 94

TO | Round pots 8°
MPB | Round pots 7°



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* Also standard colour in black and recyclable transparent

Standard colour | Special colours on request



Corresponding trays > 94

MCI-IML | Container 5° with In-Mould Labelling



-  Success Booster
 -  More attention
 -  Higher selling prices

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Multi-hole star bottom > 100



Standard colour | Special colours on request

MCI | Containers 5°



Looking closer pays off.
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Item	cm	cm	L		EUR 120 80			Innovative bottom design
			Vol.					
MCI 15	15	11,7	1,5	400	20	8.000	10.710	 Multi-hole star bottom > 100
MCI 17	17	13,3	2	259	20	5.180	8.415	
MCI 17 K	17	13,3	2	259	20	5.180	8.568	
MCI 18	18	14	2,5	216	22	4.752	7.200	
MCI 19 Z	19	14,7	3	208	22	4.576	6.000	 Multi hole profile bottom > 100
MCI 19 K	19	14,7	3	208	22	4.576	5.900	
Item	cm	cm	L		EUR 120 80			 Multi-hole star bottom > 100
			Vol.					
MCI 20	20	15,6	3,5	75	72	5.400	5.400	
MCI 21	21	16,4	4	70	60	4.200	4.200	
MCI 23	23	17,9	5	65	54	3.510	3.510	
MCI 23 K	23	17,9	5	65	54	3.510	3.510	
MCI 26	26	21,1	7,5	55	39	2.145	2.145	
MCI 29	29	21,8	10	55	33	1.815	1.815	



K: Tag lock
Z: Special version

Standard colour | Special colours on request



Corresponding trays > 94

MCD | Containers 5°



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* On industrial size pallet (100 x 120 cm)

Standard colour | Special colours on request

MCL | Containers tall 5°



Looking closer pays off.
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Item	Width	Depth	Vol.	Box	EUR 120 80		Innovative bottom design
	cm	cm	L				
MCL 13 K-C	13	11,3	1	486	22	10.692	13.680
MCL 17	17	14,5	2,1	231	20	4.620	7.920
MCL 19	19	16,7	3,1	174	20	3.480	5.400
Item	Width	Depth	Vol.	Box	EUR 120 80		Multi-hole star bottom > 100
	cm	cm	L				
MCL 21	21	18,5	4,3	60	60	3.600	3.700
MCL 24	24	21,6	6,3	56	45	2.520	2.520
MCL 27	27	24,3	9,3	49	36	1.764	1.764



K-C: Tag lock, smooth surface

Standard colour | Special colours on request



Corresponding trays > 94

MCH | Containers tall 5°



PATENTED



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Standard colour | Special colours on request



Corresponding trays > 94

MPB | MCP | MCO | Orchid pots and containers



PATENTED



Looking closer pays off.
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Item	Width cm	Height cm	Vol. L	Box	EUR 120 80		EUR 120 80	Innovative bottom design
MPB 6*	6	5,8	0,11	4.110	28	115.080		 Multi hole profile bottom > 100
MCP 12**	11,5	10,8	0,74	576	20	11.520	14.688	 High feet and drainage ridges > 100
MCO 12	11,4	10,8	0,74	666	20	13.320	19.000	 Step bottom with support function > 100
MCO 15	14,7	12,5	1,3	385	20	7.700	10.800	 Step bottom with support function > 100
NEW MCO 17	17	14,8	1,85	224	20	4.480	7.755	 Step bottom with support function > 100



* Also standard colour in terracotta and black
** Also standard colour Recyclable white

Recyclable transparent | Special colours on request



Corresponding trays > 94

G | S...LB | Net and slitpots



Looking closer pays off.
Discover the **TEKU® AddedValues online:**
www.poepelmann.com/teku

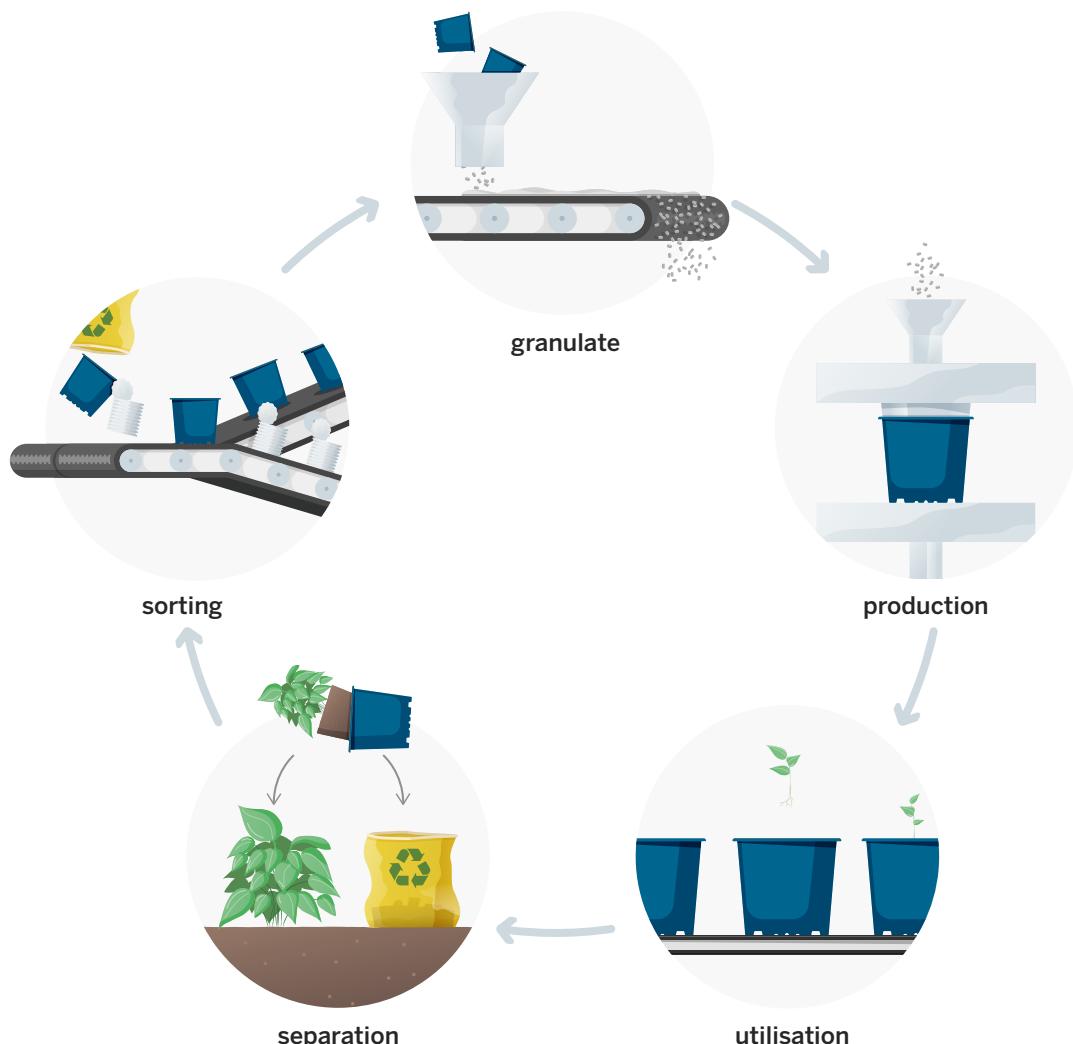


G: Net pot
S: Slitpot

Standard colour | Special colours on request

THE PÖPPELMANN EFFECT:

Closed material loop.



We do it.
More resource-saving.

Now learn more from page > 8
or at: www.poepelmann.com/more-resource-saving

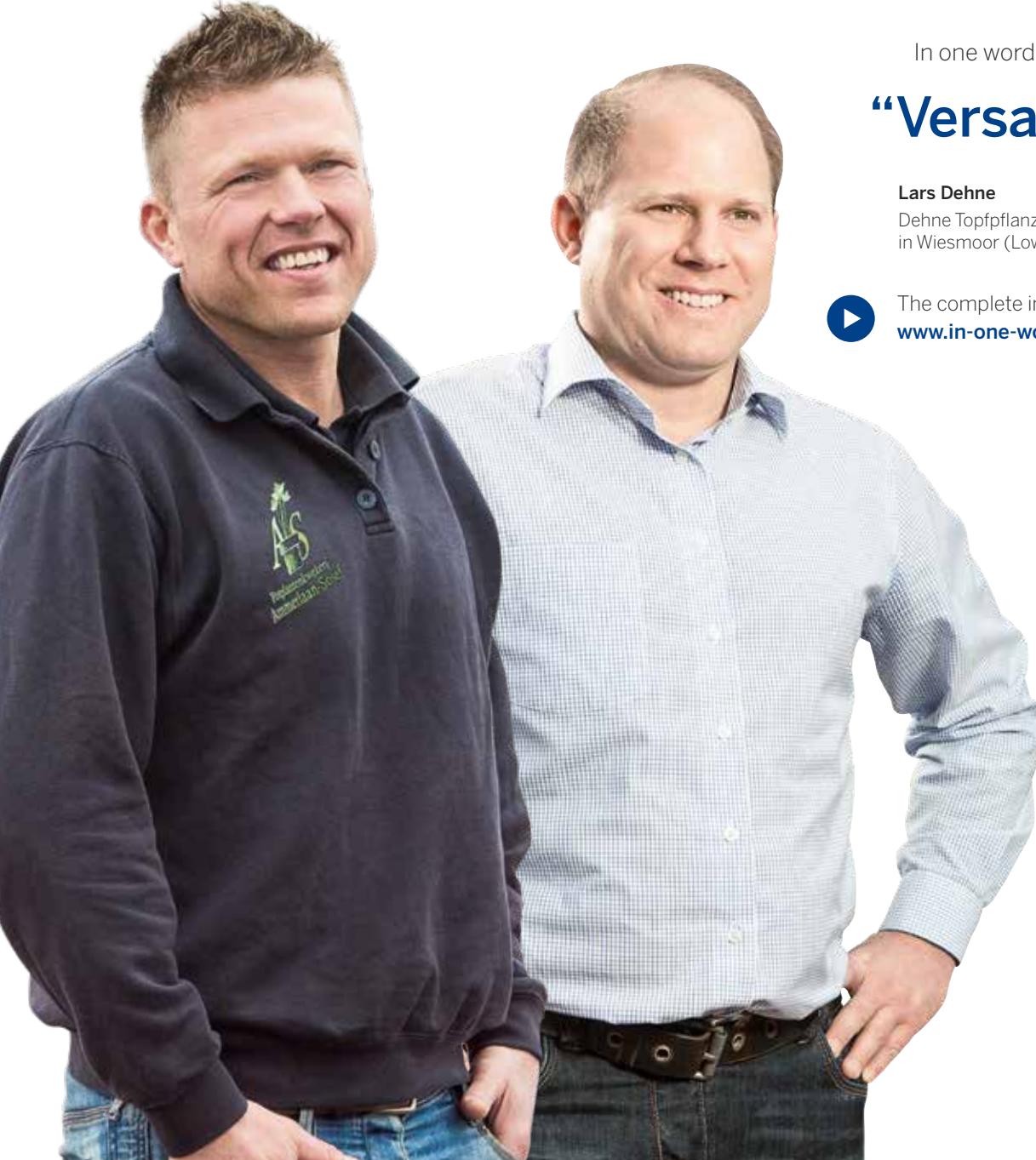


In one word:

“Synergy!”

Gertjan Sosef

Ammerlaan-Sosef Nursery in Honselersdijk (Netherlands)



In one word:

“Versatile!”

Lars Dehne

Dehne Topfpflanzen GmbH & Co. KG
in Wiesmoor (Lower Saxony, Germany)



The complete interviews can be found at
www.in-one-word.com



>> PLANT SUPPORTS & STICK HOLDER

STG | SH | Plant supports & Stick holder



Looking closer pays off.
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Item	cm	cm	cm	Box	EUR 120 80	EUR 120 80	
	STG 10-10,5	Ø 10 – 10,5	13,2	11	810	11	8.910
STG 11	Ø 11	13,2	11	810	11	8.910	10.340
STG 12	Ø 12	14,9	12	602	11	6.622	8.100
NEW STG 13 R	VTG 13; VCG 13; VCH 13; MCL 13 K-C	16,3	14	484	11	5.324	6.600
NEW STG 13 B-R	VTG 13; VCG 13; VCH 13; MCL 13 K-C	17	16,9	396	11	4.356	6.600
STG 14 B-R	VTG 14; VCG 14; VCG 14 D; VCH 14; VCE 14	17,5	18	352	11	3.872	6.000
Item	cm	cm	cm	Box	EUR 120 80	EUR 120 80	
STG 17	VCG 17; VCH 17; MCI 17; MCI 17 K; MCL 17; MCH 17	21,3	14,7	75	44	3.300	3.300
STG 19	VCG 19; VCH 19; MCL 19; MCH 19	23,7	16,3	75	36	2.700	2.700
STG 19 Z	MCI 19 Z; MCI 19 K	23,7	16,3	75	36	2.700	2.700
Item	cm	cm	cm	Box	EUR 120 80	EUR 120 80	
SH 17	VCG 17; VCH 17; MCI 17 K; MCL 17; MCH 17	1.890	12	22.680			
SH 19	VCG 19; VCH 19; MCI 19 K; MCL 19; MCH 19	1.800	12	21.600			



R: Edge clamping
B-R: Tall version + Edge clamping
Z: Special version

Standard colour | Special colours on request



In one word:

“Wonderful!”



Jens Schachtschneider

Schachtschneider Stauden und Marketing in
Neerstedt (Lower Saxony, Germany)



The complete interview can be found at
www.in-one-word.com

>> SQUARE POTS

VQB (PS) | Square pots



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PATENTED
DESIGN PROTECTED



PS: Polystyrene

Standard colour | Special colours on request



Corresponding trays > 94

VQF | V...PP (PP) | Square pots



PATENTED
DESIGN PROTECTED



Looking closer pays off.
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www.poepelmann.com/teku



Item	cm	cm	L	Vol.	EUR 120 80	EUR 120 80	Innovative bottom design
VQF 7 x 7 x 6,5	7 x 7	6,5	0,18	4.720	11	51.920	60.146
VQF 7 x 7 x 8	7 x 7	8	0,23	4.560	11	50.160	59.160
VQF 8 x 8 x 7	8 x 8	7	0,29	4.200	11	46.200	46.800
VQF 8 x 8 x 8	8 x 8	8	0,33	4.130	11	45.430	46.020
VQF 11 x 11 x 11,5	11 x 11	11,5	0,98	840	11	9.240	15.840*
VQF 11 x 11 x 15,5	11 x 11	15,5	1,25	756	11	8.316	15.048*
V 9 x 9 x 8 PP	9 x 9	8	0,5	2.160	14	30.240	36.000
V 9 x 9 x 10 PP	9 x 9	10	0,59	2.120	12	25.440	35.200
V 11 x 11 x 12 PP	11 x 11	12	1	850	14	11.900	17.000



PP: Polypropylene
* On industrial size pallet (100 x 120 cm)

Standard colour | Special colours on request



Corresponding trays > 94



PÖPPELMANN

TEKU®

MQD | MQC | Square pots with tag lock



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Standard colour | Special colours on request



Corresponding trays > 94

MQA | Square pots



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Item	cm	cm	L	Vol.	EUR 120 80	18.676	Innovative bottom design
	cm	cm	L				
10 x 10 x 11	10 x 10	11	0,69	667	28		
15 x 15 x 20	15 x 15	20	3,5	130	65	8.450	



Cross bottom with side slits outside



Standard colour | Special colours on request



Corresponding trays > 94



PÖPPELMANN

TEKU®

MQE | MQF | Square-round container with tag lock



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MQF



MQE



Standard colour | Special colours on request



Corresponding trays > 94



In one word:
“Individual!”



Verena Rath

Gartenbau Rudolf Rath in Moosinning
(Bavaria, Germany)



The complete interview can be found at
www.in-one-word.com

>> BOWLS, HANGING BASKETS & HANGERS

VSA | Bowls



PATENTED



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Special colours on request



Matching hanger > 49



Bottom design > 100

T | Bowls



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Item							Innovative bottom design
	cm	cm	L				
T 17	17	7,4	1	80	132	10.560	10.560
T 20	20	8,7	1,65	50	100	5.000	5.000
T 23	23	10	2,5	60	72	4.320	4.320
T 27	27	11,7	4,1	50	48	2.400	2.400
T 30	30	13	5,6	35	55	1.925	1.925
T 35	35	15,2	9	30	35	1.050	1.050



9-hole bottom with centre hole



8-hole bottom



Recyclable terracotta | Special colours on request



PÖPPELMANN

TEKU®



VAA | Hanging baskets



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PATENTED
DESIGN PROTECTED

Item									4-LEVEL CLASSIFICATION			
	cm	cm	L						1	2	3	4
VAA 15	15	10,1	1,15	MHB 33	736	11	8.096		XXII		Circular blue	
VAA 17	17	10,7	1,6	MHB 33	598	11	6.578		XXII		FCR Recyclable terracotta/grey	
VAA 19	19	12,6	2,5	MHB 33	368	11	4.048		XXII		FCR Recyclable taupe/grey	
VAA 21	21	13,7	3	MHB 33	322	11	3.542		XXII		FCR Recyclable terracotta	
VAA 22/23 VOL	22	14,9	3,6	MHB 38	230	11	2.530		XXII		Recyclable white/grey	
											Recyclable trend colour/grey	
											Black	Terracotta/black



Special colours on request



Matching hanger > 49



Corresponding trays > 94



Bottom design > 100

MAK | MAL | Hanging baskets

MAK 20 & MUK 25



PATENTED
DESIGN PROTECTED



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MAK & MHB & MUK



MAL

Item	Width cm	Height cm	Vol. L	Hanging hook	Bottom design	EUR 120 80		EUR 120 80		Innovative bottom design
	Width cm	Height cm	Vol. L		Bottom design	Bottom design	Bottom design	Bottom design	Bottom design	
MAK 20	20	13,4	3	MHB 33	46	80	3.680	3.680		
MAK 25	25	15,4	5	MHB 38 MHB 45	46	60	2.760	2.760		
MAK 27	27	16,4	6	MHB 38 MHB 45	46	48	2.208	2.208		
MAL 20*	20	13,4	3	MHB 33	46	80	3.680	3.680		
MAL 25*	25	15,4	5	MHB 38 MHB 45	46	60	2.760	2.760		
MAL 27*	27	16,4	6	MHB 38 MHB 45	46	48	2.208	2.208		
Item	Width cm	Height cm	Vol. L	Hanging hook	Bottom design	EUR 120 80		EUR 120 80		Innovative bottom design
	Width cm	Height cm	Vol. L		Bottom design	Bottom design	Bottom design	Bottom design	Bottom design	
MUK 25	17,3	2,4	0,4	MAK 20 MAK 25	322 (7 x 46)	32	10.304			
MUK 27	19	2,6	0,5	MAK 27	276 (6 x 46)	32	8.832			

* Also standard colour in recyclable pine green, recyclable anthracite and recyclable trend colours



Recyclable terracotta | Recyclable white |
Recyclable anthracite | Recyclable pine green |
Special colours on request



Recyclable trend colours | See trend colours page 90



Matching hanger > 49



PÖPPELMANN

TEKU®

TCA | Hanging baskets



DESIGN PROTECTED



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Recyclable terracotta | Recyclable white |
Recyclable anthracite | Recyclable pine green |
Special colours on request



Recyclable trend colours | See trend colours page 90



Matching hanger > 49

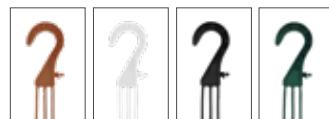
A | MHB | Hangers



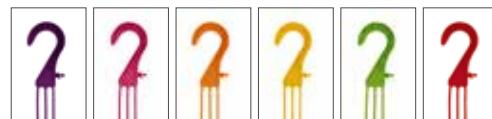
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Item	cm	mm	Box	Box	
			380 (10 x 38)	14	
A 60	60	38			5.320
MHB 33	33	35	874 (19 x 46)	20	17480
MHB 38	38	35	598 (13 x 46)	20	11.960
MHB 45	45	35	552 (12 x 46)	20	11.040



Recyclable terracotta | Recyclable terracotta 8-101 |
Recyclable white | Recyclable anthracite |
Recyclable pine green | Special colours on request



Recyclable trend colours | See trend colours page 90

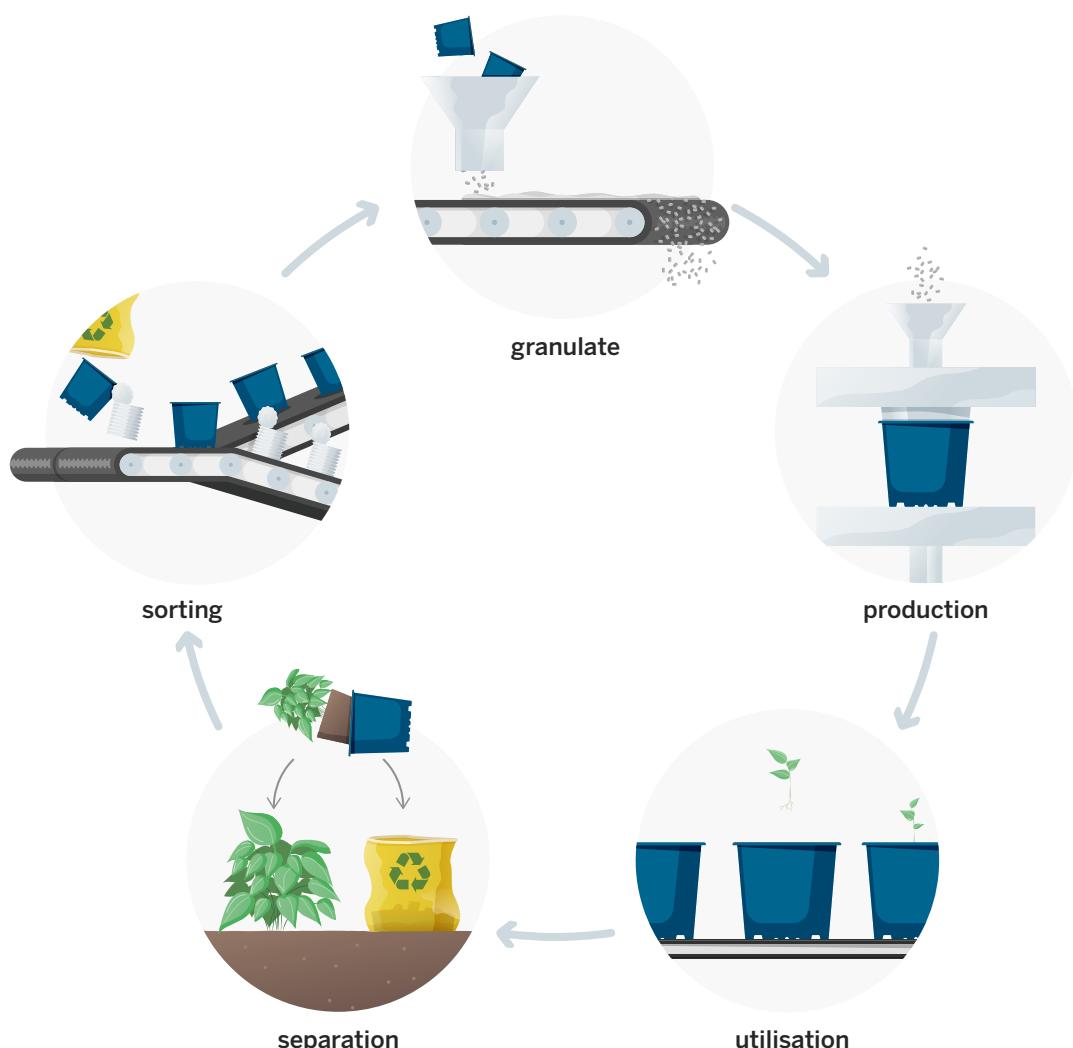


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THE PÖPPELMANN EFFECT:

Closed material loop.



We do it.
More resource-saving.

Now learn more from page > 8
or at: www.poepelmann.com/more-resource-saving





In one word:

“Reliable!”

Helmut Lörcks

Gartenbau Lörcks in Kevelaer
(North Rhine-Westphalia, Germany)



The complete interview can be found at
www.in-one-word.com

>> DECORATIVE POTS & CONTAINERS

VDA | Decorative pots



PATENTED
DESIGN PROTECTED



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Special colours on request



Matching hanger > 49



Corresponding trays > 94



Bottom design > 100

PDB | Decorative containers



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Item	Width cm	Height cm	Vol. L	Stacking	Stacked EUR 120 80	Innovative bottom design
PDB 16	16	14	1,7	160	20	3.200
PDB 18 K	18	15	2,3	180	12	2.160
PDB 20 K	20	17	3,3	160	12	1.920
Item	Width cm	Height cm	Vol. L	Stacking	Stacked EUR 120 80	Cross bottom > 100
PDB 22	22	19	4,5	15	108	1.620
PDB 24	24	20	5,8	15	90	1.350
PDB 26 K	26	22	7,4	15	78	1.170
PDB 28	28	24	9,3	15	66	990
PDB 32	32	27	13,8	12	48	576
PDB 36	36	31	19,7	11	36	396
PDB 40	40	34	27	10	36	360



K: Tag lock

Recyclable terracotta | Special colours on request

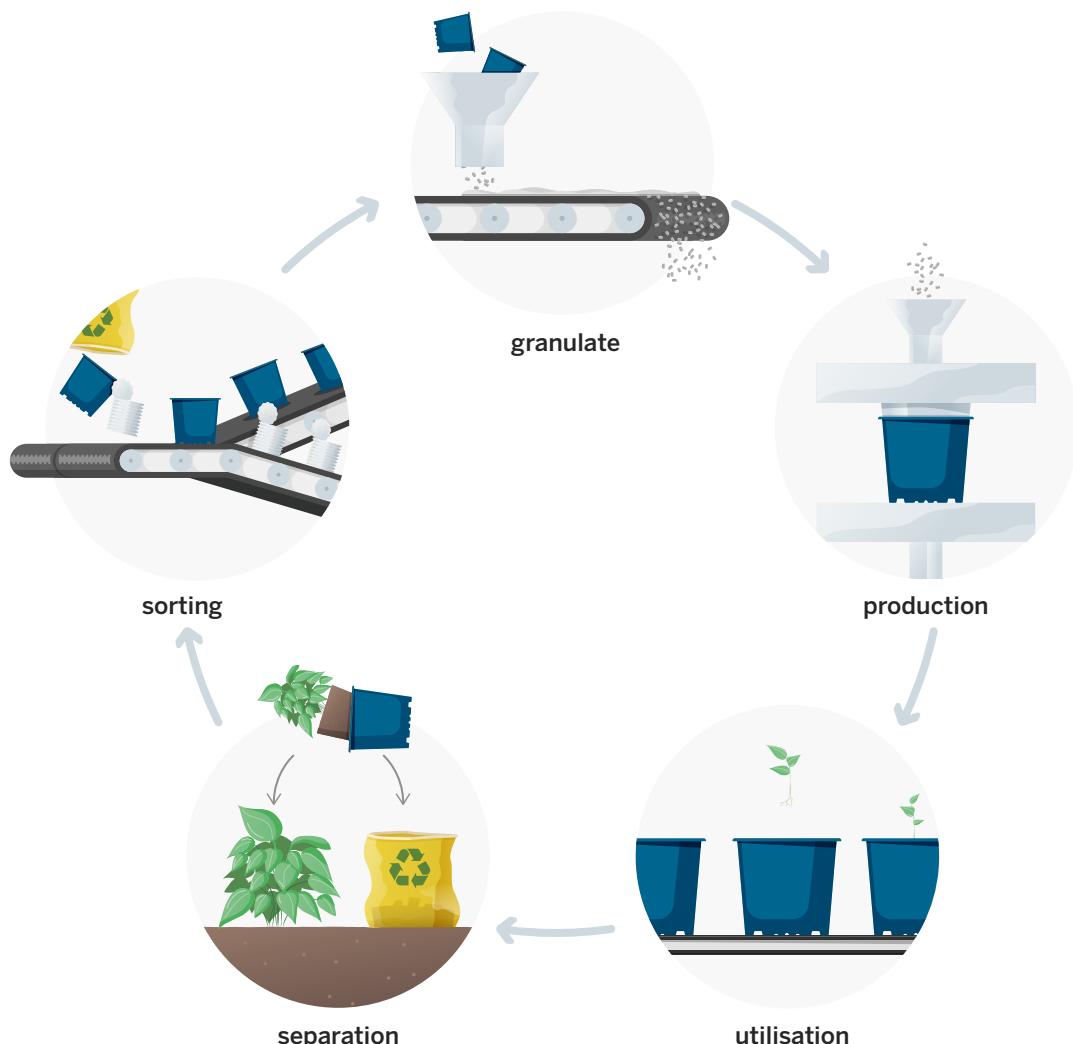


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Closed material loop.



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More resource-saving.

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In one word:

“Exceptional!”

Andreas Pellens

Pellens Hortensiengärten in Geldern
(North Rhine-Westphalia, Germany)



The complete interview can be found at
www.in-one-word.com



>> COVERPOTS

MDF COVERPOTS – 100 % RECYCLABLE

MDF UNIVERSAL



7.101 | 9.101 | 11.101 |
12.101 | 13.101 | 14.101 |
17.101 | 19.101



7.102 | 9.102 | 11.102 |
12.102 | 13.102 | 14.102 |
17.102 | 19.102



7.103 | 9.103 | 11.103 |
12.103 | 13.103 | 14.103 |
17.103 | 19.103



7.104 | 9.104 | 11.104 |
12.104 | 13.104 | 14.104 |
17.104 | 19.104



7.105 | 9.105 | 11.105 |
12.105 | 13.105 | 14.105 |
17.105 | 19.105



7.106 | 9.106 | 11.106 |
12.106 | 13.106 | 14.106 |
15.106 | 17.106 | 19.106



7.107 | 9.107 | 11.107 |
12.107 | 13.107 | 14.107 |
17.107 | 19.107



7.108 | 9.108 | 11.108 |
12.108 | 13.108 | 14.108 | 17.108 |
19.108



7.109 | 9.109 | 11.109 |
12.109 | 13.109 | 14.109 |
15.109 | 17.109 | 19.109



7.111 | 9.111 | 11.111



7.112 | 9.112 | 11.112

MDF FOR YOUR LOVED ONES



12.201 | 13.201 |
14.201 | 17.201 | 19.201



12.202 | 13.202 |
14.202 | 17.202 | 19.202



12.203 | 13.203 |
14.203 | 17.203 | 19.203



12.204 | 13.204 |
14.204 | 15.204 | 17.204 |
19.204



12.205 | 13.205 |
14.205 | 17.205 | 19.205



12.206 | 13.206 |
14.206 | 17.206 | 19.206



12.207 | 13.207 |
14.207 | 17.207 | 19.207

MDF COVERPOTS – 100 % RECYCLABLE

MDF HERBS



12.301 | 13.301 |
14.301 | 17.301



12.302 | 13.302 |
14.302 | 17.302



12.303 | 13.303 |
14.303 | 17.303

MDF EASTER



11.402 | 12.402 |
13.402 | 14.402



12.403



11.404 | 12.404 |
13.404 | 14.404 | 15.404



11.405 | 12.405 |
13.405 | 14.405 | 15.405

MDF HALLOWEEN & AUTUMN



12.501 | 13.501 | 14.501



12.502 | 13.502 | 14.502



12.503 | 13.503 | 14.503



12.504 | 13.504 | 14.504



MDF CHRISTMAS



11.601 | 12.601 | 13.601 |
14.601 | 15.601 | 17.601 |
19.601



11.602 | 12.602 | 13.602 |
14.602 | 17.602 | 19.602



11.603 | 12.603 | 13.603 |
14.603 | 17.603 | 19.603



12.604 | 17.604



12.605 | 13.605 |
14.605 | 17.605 | 19.605



11.606 | 12.606 | 13.606 |
14.606 | 17.606 | 19.606



12.608 | 13.608 |
14.608 | 17.608 | 19.608



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TEKU®

MDF | COVERPOT



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Item		 cm	 cm	 cm	 Vol. ml			
								
MDF 7 D	TO 6 D; TO 7 D; MPB 6	7,5	5,6	6,6	0–15	600	40	24.000
MDF 9	VCD 9,5; VCG 9; VCH 9; MXC 9	9,4	6,8	10,5	40–120	600	20	12.000
MDF 11	VTG 10,5; VCG 10,5; MXC 10,5; VTG 11; VCG 11; VCK 11 VOL; VCH 11; VCH 11 VOL	11	7,8	12,2	110–180	594	16	9.504
MDF 12	VTG 12; VCG 12 D; VCG 12; VCH 13 VOL; MXC 12; MCO 12; MCP 12	12,1	8,1	13,5	110–312	300	20	6.000
MDF 13	VTG 13; VCG 13; VCH 13; MXC 13; MCL 13 K-C	13,2	9,6	15,3	240–360	300	16	4.800
MDF 14	VTG 14; VCG 14; VCG 14 D; VCH 14; MXC 14; MCH 14	14,2	9,9	15,8	250–530	308	16	4.928
NEW MDF 15	VCG 15; VCH 15; MCI 15	15,5	11,4	17,6	350–650	310	12	3.720
MDF 17	VCG 17; VCH 17; MCL 17; MCH 17; MCI 17; MCI 17 K	17,2	12,7	19	450–730	153	12	1.836
MDF 19	VCG 19; VCH 19; MCI 19 Z; MCL 19; MCH 19; MCI 19 K	19,4	15,1	21,6	450–1250	78	16	1.248

D: Shallow version



Corresponding trays > 94

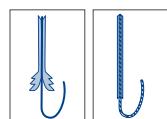
MDF | COVERPOT



- + Integrated sight glass for monitoring the water level.
- + In combination with the watering stick, the effort for irrigation and care can be reduced.
- + A water reservoir in the coverpot collects excess irrigation water.
- + Looking closer pays off. Discover the **TEKU® AddedValues** online: www.poepelmann.com/teku



Item		Special features
WS 60+	300	Not suitable for MDF 7 D
FS 6/12	300	
WICK		Reel with 1,700 m



WS 60+ FS 6/12



PÖPPELMANN

TEKU®

MDF | COVERPOT





Individual 3D models – for impressive presentations.



>> TEKU® 3D Studio: create individual 3D-models online

www.poepelmann.com/teku-3d





In one word:

“Ideal!”

Christian Hartmann

Hartmann Gartenbau in Münster am Lech
(Bavaria, Germany)



The complete interview can be found at
www.in-one-word.com



>> TRANSPORT AND CULTIVATION TRAYS

PT | Marketing trays 5 Trays / CC-shelf



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PT 2556-10,5/10 | PT 2556-10,5/10 D



PT 2556-10,5/12 | PT 2556-10,5/12 D



PT 2556-11x11/8 | PT 2556-11x11/8 D



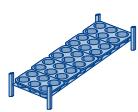
PT 2556-12/8 | PT 2556-12/8 D

Item	 cm	 A cm B cm C cm						
PT 2556-10,5/10	VTG 10,5; VCG 10,5; VCH 11 VOL; VCK 11 VOL; MXC 10,5	56	25	6,8	10	5	50	1.656
PT 2556-10,5/10 D	VTG 10,5; VCG 10,5; VCH 11 VOL; VCK 11 VOL; MXC 10,5	56	25	6,8	10	5	50	1.656
PT 2556-10,5/12	VTG 10,5; VCG 10,5; VCH 11 VOL; VCK 11 VOL; MXC 10,5	56	25	6,8	12	5	60	1.656
PT 2556-10,5/12 D	VTG 10,5; VCG 10,5; VCH 11 VOL; VCK 11 VOL; MXC 10,5	56	25	6,8	12	5	60	1.656
PT 2556-11x11/8	V 11 x 11 x 12 PP; MQE 11 x 11 x 11; MQC 11 x 11 x 12; VQF 11 x 11 x 11,5	56	25	7,5	8	5	40	1.656
PT 2556-11x11/8 D	V 11 x 11 x 12 PP; MQE 11 x 11 x 11; MQC 11 x 11 x 12; VQF 11 x 11 x 11,5	56	25	7,5	8	5	40	1.656
PT 2556-12/8	VCG 12; VCG 12 D; VCC 13 VOL	56	25	7,5	8	5	40	1.656
PT 2556-12/8 D	VCG 12; VCG 12 D; VCC 13 VOL	56	25	7,5	8	5	40	1.656



D: Stepped cultivation bottom with punched holes

Standard colour | Special colours on request



5 Trays / CC-shelf



Corresponding pots > 94

PT | Marketing trays 5 Trays / CC-shelf



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PT 2556-12/10 | PT 2556-12/10 D



PT 2556-12 F/10 | PT 2556-12 F/10 D



PT 2556-13/8 | PT 2556-13/8 D



D: Stepped cultivation bottom with punched holes

Standard colour | Special colours on request



5 Trays / CC-shelf



Corresponding pots > 94

PT | Marketing trays 6 Trays / CC-shelf



PT 2839-10,5/8 | PT 2839-10,5/8 D



PT 2839-12/6 | PT 2839-12/6 B | PT 2839-12/6 D



PT 2839-13 F/6 | PT 2839-13 F/6 D

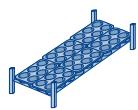


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B: Open bottom
D: Stepped cultivation bottom with punched holes
Suitable carrying handle TG 40 + TG 50

Standard colour | Special colours on request



6 Trays / CC-shelf



Corresponding pots > 94

ST | D-ST | Transport and cultivation trays

4 Trays / CC-shelf



ST 3156-24/9 | ST 3156-24/9 D



D-ST 9 C/18 B | D-ST 9 C/18 D



ST 3153-10,5/15 | ST 3153-10,5/15 B | ST 3153-10,5/15 B7 | ST 3153-10,5/15 D



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Item	 cm	 A cm  B cm  C cm  ‡  EUR 120 80	 24		 4		 96		 980	
			 4	 4	 72	 1.216				
ST 3156-24/9	Ø 8,5; 9	56,5	31,5	5	24	4	96	72	1.216	
ST 3156-24/9 D	Ø 8,5; 9	56,5	31,5	5	24	4	96	72	1.216	
D-ST 9 C/18 B	Ø 9	53	30	5	18	4	72	60	1.530	
D-ST 9 C/18 D	Ø 9	53	30	5,3	18	4	72	60	1.530	
ST 3153-10,5/15	VTG 10,5; VTG 11; VCG 10,5; VCH 11 VOL; VCK 11 VOL; MXC 10,5	53	31,5	5,8	15	4	60	48	1.530	
ST 3153-10,5/15 B	VTG 10,5; VTG 11; VCG 10,5; VCH 11 VOL; VCK 11 VOL; MXC 10,5	53	31,5	6,1	15	4	60	48	1.530	
ST 3153-10,5/15 B7	VTG 10,5; VTG 11; VCG 10,5; VCH 11 VOL; VCK 11 VOL; MXC 10,5	53	31,5	6,1	15	4	60	48	1.530	
ST 3153-10,5/15 D	VTG 10,5; VTG 11; VCG 10,5; VCH 11 VOL; VCK 11 VOL; MXC 10,5	53	31,5	6,1	15	4	60	48	1.530	

**B:** Open bottom**B7:** Larger bottom hole Ø 7cm**D:** Stepped cultivation bottom with punched holes

Standard colour | Special colours on request



4 Trays / CC-shelf



Corresponding pots > 94

**PÖPPELMANN****TEKU®**

ST | D-ST | Transport and cultivation trays

4 Trays / CC-shelf



D-ST 10,5 C/15

D-ST 10,5 E/15 B
D-ST 10,5 E/15 B7

D-ST 10,5 E/15 D



ST 3156-12/12 | ST 3156-12/12 D



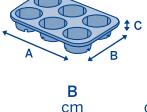
D-ST 12 C/10 | D-ST 12 C/10 D



ST 3156-10/13 | ST 3156-10/13 D



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Item	 cm	 A cm B cm C cm					 EUR 120 80	
D-ST 10,5 C/15	Ø 10; 10,5; □ 9 x 9; 10 x 10; VCG 11; VCH 11; MXC 11	53	31,5	4,6	15	4	60	1.410
D-ST 10,5 E/15 B	Ø 10; 10,5; □ 9 x 9; 10 x 10; VTG 11; VCG 11; VCH 11; MXC 11;	53	31,5	5	15	4	60	1.410
D-ST 10,5 E/15 B7	Ø 10; 10,5; □ 9 x 9; 10 x 10; VTG 11; VCG 11; VCH 11; MXC 11	53	31,5	4,8	15	4	60	1.410
D-ST 10,5 E/15 D	Ø 10; 10,5; □ 9 x 9; 10 x 10; VTG 11; VCG 11; VCH 11; MXC 11	53	31,5	5,1	15	4	60	1.410
ST 3156-12/12	Ø 12	56	31,5	7	12	4	48	980
ST 3156-12/12 D	Ø 12	56	31,5	7	12	4	48	980
D-ST 12 C/10	Ø 12	53	30	5,3	10	4	40	1.376
D-ST 12 C/10 D	Ø 12	53	30	5,5	10	4	40	1.376
ST 3156-10/13	Ø 13	56,5	31,5	7,5	10	4	40	980
ST 3156-10/13 D	Ø 13	56,5	31,5	7,5	10	4	40	980

**B:** Open bottom**B7:** Larger bottom hole Ø 7cm**D:** Stepped cultivation bottom with punched holes

Standard colour | Special colours on request



4 Trays / CC-shelf



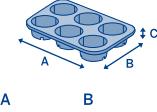
Corresponding pots > 94

ST | D-ST | Transport and cultivation trays

4 Trays / CC-shelf



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Item	 cm	 A cm B cm C cm							
									
D-ST 13/8 B	Ø 13 (8°); MXC 13; VCG 13; VCH 13; MDF 13	53	30	5,3	8	4	32	2.080	
D-ST 13 C/8	Ø 13; □ 11 x 11; MXC 14	53	30	5,3	8	4	32	1.376	
D-ST 13 C/8 D	Ø 13; □ 11 x 11; MXC 14	53	30	5,8	8	4	32	1.376	
ST 3156-8/13	Ø 13; 14 (8°); VCE 14; MXC 14; MDF 14	56,5	31,5	8	8	4	32	980	
ST 3156-8/13 D	Ø 13; 14 (8°); VCE 14; MXC 14; MDF 14	56,5	31,5	8	8	4	32	980	
D-ST 15 C/6	Ø 15; VCE 16	53	30	6,5	6	4	24	1.376	
ST 3156-17/6	Ø 17	56	31,5	8	6	4	24	980	
ST 3156-17/6 D	Ø 17	56	31,5	8	6	4	24	980	



B: Open bottom

D: Stepped cultivation bottom with punched holes

Standard colour | Special colours on request



4 Trays / CC-shelf



Corresponding pots > 94



PÖPPELMANN

TEKU®

ST | Transport and cultivation trays

6 Trays / CC-shelf



ST 2840/8-13 | ST 2840/8-13 D



ST 2840/9,5-10,5 D



ST 2838-9/12 | ST 2838-9/12 B | ST 2838-9/12 BA | ST 2838-9/12 D



ST 11 | ST 11 B | ST 11 C



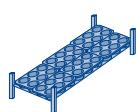
Looking closer pays off.
Discover the **TEKU® AddedValues online:**
www.poepelmann.com/teku

Item	cm							
		A cm	B cm	C cm				
ST 2840/8-13	Ø 8; 8,5; 9; 9,5; Ø 10; 10,5; 11; Ø 12; 13 (8°). MXC 13	40	28	6	12 8 6	6 6 6	72 48 36	2.016 2.016 2.016
ST 2840/8-13 D	Ø 8; 8,5; 9; 9,5; Ø 10; 10,5; 11; Ø 12; 13 (8°). MXC 13	40	28	6	12 8 6	6 6 6	72 48 36	2.016 2.016 2.016
ST 2840/9,5-10,5 D	VCG 10,5; VTG 11; VCK 11 VOL; MXC 10,5; MDF 11	28	40	5,8	8	6	48	1.728
ST 2838-9/12	Ø 8; 8,5; 9; 9,5				12	6	72	2.016
ST 2838-9/12 B	Ø 8; 8,5; 9; 9,5	38	28	5	12	6	72	2.016
ST 2838-9/12 BA	Ø 8; 8,5; 9; 9,5	38	28	5	12	6	72	2.016
ST 2838-9/12 D	Ø 8; 8,5; 9; 9,5	38	28	5	12	6	72	2.016
ST 11	Ø 10; 10,5; 11; MXC 12; VCH 13 VOL; MDF 12	39	29	6	8	6	48	2.200
ST 11 B	Ø 10; 10,5; 11; MXC 12; VCH 13 VOL; MDF 12	39	29	6	8	6	48	2.200
ST 11 C	Ø 10; 10,5; 11; MXC 12; VCH 13 VOL; MDF 12	39	29	6	8	6	48	2.200



- B:** Open bottom
- BA:** Smaller open bottom
- C:** With drainage slits
- D:** Stepped cultivation bottom with punched holes

Standard colour | Special colours on request



6 Trays / CC-shelf



Corresponding pots > 94

ST | Transport and cultivation trays

6 Trays / CC-shelf



ST 2254-11x11/10 AZ-D



ST 2254-11x11/10 STD-D



ST 12 | ST 12 B



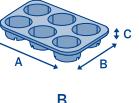
ST 2943-14/6 B



ST 1856-9x9/12 BD*



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Item	 cm		 A cm B cm C cm						 EUR 120 80
			A cm	B cm	C cm				
ST 2254-11x11/10 AZ-D	VQF 11x11x11,5; MQE 11x11x11; MQC 11x11x12; VCG 11; MCO 12; VCH 11; 10x10x11; MXC 11	54	22	8	10	6	60	1.232	
ST 2254-11x11/10 STD-D	VQF 11x11x15,5	54	22	11,6	10	6	60	1.188	
ST 12	Ø 12; 13 (8°); MXC 13	39	28	5,5	6	6	36	1.980	
ST 12 B	Ø 12; 13 (8°); MXC 13	39	28	5,5	6	6	36	1.980	
ST 2943-14/6 B	Ø 14	43	29	7	6	6	36	2.000	
ST 1856-9x9/12 BD*	VTG 9; VCG 9; VCH 9; MXC 9; MCO 9; VQB 9x9x9,5; MQD 9x9x9,5; MQD 9x9x10; MDF 9	56	18	5,8	12	7	84	1.980	



- AZ:** Normal height
- B:** Open bottom
- BD:** Multi functional bottom
- D:** Stepped cultivation bottom with punched holes
- STD:** Tall version

* 7 Trays / CC-shelf



6 Trays / CC-shelf



Corresponding pots > 94

Standard colour | Special colours on request

**PÖPPELMANN****TEKU®**

NORMPACK® 400 | Transport and cultivation trays 5 Trays / CC-shelf



408* | 408 D



409 | 409 D



410* | 410 D



412 | 412 D



418 | 418 D



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www.poeppelmann.com/teku



D: Stepped cultivation bottom with punched holes
* Also standard colour white

Standard colour | Special colours on request



5 Trays / CC-shelf



Corresponding pots > 94

NORMPACK® 400 | Transport and cultivation trays

5 Trays / CC-shelf



460 | 460 D



468 | 468 D



478 | 478 D



480 | 480 D



490* | 490 D*



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Item	cm				10	5	50	1.152
		A cm	B cm	C cm				
460	Ø 11; 11,5; MXC 12; VCG 12; VCG 12 D; VCH 13 VOL; MCO 12; MCP 12	56	25	5	10	5	50	1.152
460 D	Ø 11; 11,5; MXC 12; VCG 12; VCG 12 D; VCH 13 VOL; MCO 12; MCP 12	56	25	5	10	5	50	1.152
468	VCG 9; MXC 9	56	25	3,6	18	5	90	1.152
468 D	VCG 9; MXC 9	56	25	3,6	18	5	90	1.152
478	Ø 12; 13; MXC 14; VCE 14	56	25	5	8	5	40	1.152
478 D	Ø 12; 13; MXC 14; VCE 14	56	25	5	8	5	40	1.152
480	Ø 10; 10,5; 11; 11,5; MXC 12; VCH 13 VOL	56	25	5	10	5	50	1.152
480 D	Ø 10; 10,5; 11; 11,5; MXC 12; VCH 13 VOL	56	25	5	10	5	50	1.152
490*	MCP 12; MXC 12; MCO 12; VCG 12; VCG 12 D; VCH 13 VOL	56	25	7	10	5	50	1.152
490 D*	MCP 12; MXC 12; MCO 12; VCG 12; VCG 12 D; VCH 13 VOL	56	25	7	10	5	50	1.152



D: Stepped cultivation bottom with punched holes
* Also standard colour white

Standard colour | Special colours on request



5 Trays / CC-shelf



Corresponding pots > 94



PÖPPELMANN

TEKU®



NORMPACK® 200 | LGcup® |

Transport and cultivation trays | 6 Trays / CC-shelf



LGcup® 102 | LGcup® 102 D



206 | 206 D



208 | 208 D



212 | 212 D



236 | 236 D



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Item	cm				12	6	72	2.016
		A cm	B cm	C cm				
LGcup® 102	Ø 8; 8,5; 9; 9,5; Ø 10; 10,5; 11; Ø 12; 13 (8°); MXC 13	40	28	6	12 8 6	6 6 6	48 36	2.016 2.016 2.016
LGcup® 102 D	Ø 8; 8,5; 9; 9,5; Ø 10; 10,5; 11; Ø 12; 13 (8°); MXC 13	40	28	6	12 8 6	6 6 6	72 48 36	2.016 2.016 2.016
206	Ø 11; 12	40	28	7	6	6	36	2.016
206 D	Ø 11; 12	40	28	7	6	6	36	2.016
208	Ø 10; 10,5; 11	40	28	6,5	8	6	48	2.016
208 D	Ø 10; 10,5; 11	40	28	6,5	8	6	48	2.016
212	Ø 8; 8,5; 9; MDF 7 D	40	28	6	12	6	72	2.016
212 D	Ø 8; 8,5; 9; MDF 7 D	40	28	6	12	6	72	2.016
236	Ø 12; 13; MXC 14; VTG 14; VCE 14	40	28	7	6	6	36	2.016
236 D	Ø 12; 13; MXC 14; VTG 14; VCE 14	40	28	7	6	6	36	2.016

**D:** Stepped cultivation bottom with punched holes

Standard colour | Special colours on request



6 Trays / CC-shelf



Corresponding pots > 94

MS | R | Reusable carriers



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MS 8-13 PE



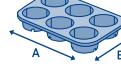
R 2838/12 PP



R 3856/24 PP



R 4343-11x11/16

Item	 cm	 A cm B cm C cm			 12 8 6	 6 6 6	 72 48 36	 EUR 120 80
		A cm	B cm	C cm				
MS 8-13 PE	Ø 8; 8,5; 9; 9,5 Ø 10; 10,5; 11 Ø 12; 13 (8°); MXC 13; MDF 13	39,5	28	6,2	12 8 6	6 6 6	72 48 36	735 735 735
R 2838/12 PP	MQD 9 x 9 x 9,5; MQD 9 x 9 x 10; VQB 9 x 9 x 8; VQB 9 x 9 x 9,5, Ø 9	38	28	5,1	12	6	72	1.364
R 3856/24 PP	Ø 9; 9,5; □ 9 x 9	56,5	38,5	5,1	24	3	72	605
R 4343-11x11/16	VQF 11 x 11 x 11,5; VQF 11 x 11 x 15,5; MQE 11 x 11 x 11; MQC 11 x 11 x 12	43	43	9,5	16	2	32	600*



For cultivation and transport
PE: Polyethylene
PP: Polypropylene

* On industrial size pallet (100 x 120 cm)

Standard colour | Special colours on request



Corresponding pots > 94



PÖPPELMANN

TEKU®

DT | TT | Pot trays



DT 8 x 8/18 C



DT 10,5 B/15

TT 2653-13/8 AZ
TT 2653-13/8 STD

TT 2556-12/8 AZ



TT 3153-10,5/15 AZ



TT 3155-9/18 AZ | TT 3155-9/18 F



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Item	cm				cm	cm	cm	EUR 120 80
		A cm	B cm	C cm				
DT 8 x 8/18 C	□ 8 x 8	50	25,4	6,7	18	5	90	1.776
DT 10,5 B/15	VCH 11 VOL; VCK 11 VOL	53	31,5	9,5	15	4	80	1.050
TT 2653-13/8 AZ	VTG 13; VCG 13	53	26,3	10,6	8	5	40	1.440
TT 2653-13/8 STD	VCH 13	53	26,3	12,1	8	5	40	1.392
NEW TT 2556-12/8 AZ	VCG 12; MXC 12	56	25	9,8	8	5	40	1.620
TT 3153-10,5/15 AZ	VTG 10,5; VCG 10,5; MXC 10,5	56	31,5	8,5	15	4	60	1.110
NEW TT 3155-9/18 AZ	VCG 9; MXC 9; VTG 9	55	31	7,1	18	4	72	1.620
NEW TT 3155-9/18 F	VCH 9 F	55	31	9,2	18	4	72	1.200



AZ: Normal height
B: Tall version
C: With drainage slits

F: Extra tall version
STD: Tall version

Standard colour | Special colours on request



Corresponding pots > 94



In one word:
“Valuable!”

Bernd Wenninghoff

Volmary GmbH in Münster
(North Rhine-Westphalia, Germany)



The complete interview can be found at
www.in-one-word.com

>> CULTIVATION AND MARKETING TRAYS

EP | Cultivation and marketing trays



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EP 2328/20-10



EP 2832/20-10



EP 2634/12-6



EP 2936/20-10



Corresponding white carrying handle: TG 40; TG 50

Standard colour | Special colours on request

TP | Cultivation and marketing trays



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TP 1818-9 AZ/4*



TP 1818-9 x 9/4



TP 1828-9 AZ/6*



TP 2026-10,5/4



TP 2836-9 AZ/12-6*

Item	cm				ml	Vol.	4	21	84	480	11	5.280
		A cm	B cm	C cm								
TP 1818-9 AZ/4*	VCD 9,5; VCG 9; VTG 9; MXC 9	18	18	7,1	320							
TP 1818-9 x 9/4	MQD 9 x 9 x 9,5; MQD 9 x 9 x 10; VQB 9 x 9 x 8; VQB 9 x 9 x 9,5; Ø 9; VCD 9,5; VCC 10 VOL	18	18	5,7			4	21	84			7.722
TP 1828-9 AZ/6*	VCG 9; VTG 9; MXC 9	28	18	7,1	320		6	14	84			7.360
TP 2026-10,5/4	Ø 10; 10,5; 11 VOL	26	20	5,2			4	18	72	400	11	4.400
TP 2836-9 AZ/12-6*	VCG 9; VTG 9; MXC 9	36	28	7,1	320		2 x 6	6 + 2 x 1/2	84	320	11	3.520



AZ: Normal version, pots fit flush with the rim of the tray
* For direct planting

Corresponding white carrying handle: TG 40; TG 50

Standard colour | Special colours on request



Corresponding pots > 94



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TEKU®

CLAYETTE | Cultivation and marketing trays



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CL 7 x 7/6 SG



CL 7 x 7/10 SG



CL 1421/12-6 SG*



CL 8 x 8/6 SG



CL8 x 8/10



SG: Sides closed

* For direct planting

Standard colour | Special colours on request



Corresponding pots > 94



In one word:

“Recommendable!”

Beate Zillmer und Reinhard Meier-Zillmer
Zillmer Stauden & Gräser Jungpflanzen in Uchte
(Lower Saxony, Germany)



The complete interview can be found at
www.in-one-word.com

>> PROPAGATION TRAYS

ECO | BP | JP | Young plant & nursery plant trays



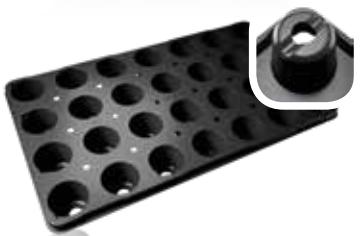
ECO 9/15



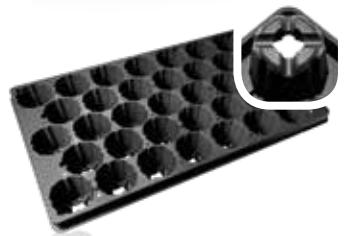
ECO 3156-9x9/18



ECO 8/18*



BP 3153/28



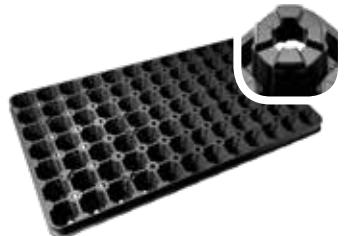
BP 3153/35 T



BP 3153/40 T



BP 3153/60 T



BP 3153-3,5/84 T



BP 3153/104 T



T: With interlocking for transport

* With label slot

Standard colour | Special colours on request



Corresponding plug removers > 86

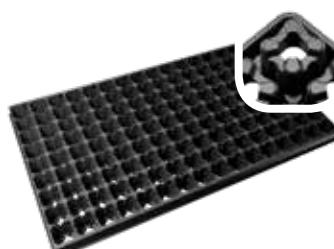
ECO | BP | JP | Young plant & nursery plant trays



BP 3153-2,5/104 T



BP 3153/144 T



BP 3153-2,3/144 T



BP 3153-1,9/180 T



ECO 6/28



JP 3050/28



JP 3050/42 P



BP 2850-3,5/50 T



JP 3050/50 T



- P: With bottom for plugs
- T: With interlocking for transport

Standard colour | Special colours on request



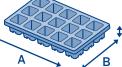
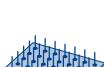
Plug version



Corresponding plug removers > 86

ECO | BP | JP | Young plant & nursery plant trays



Item								Vol ml									
	A cm	B cm	C cm	A cm	B cm	D cm	E cm										
JP 3050/66	50	28	4,3	Ø 3,9	Ø 2,8			36	AP 3050/66	66	471	5	330	186	14	2.604	3.165
JP 3050/72 P	50	28	5,4	4,0 x 3,7	2,8 x 2,5			50	AP 3050/72	72	514	5	360	145	11	1.595	
JP 2553/72 T	53	25	4,2	3,6 x 3,4	3,0 x 2,8			41	AP 2553/72	72	543	5	360	90	11	990	
BP 2850-3,0/72 T	50	28	4,3	□ 3,9	□ 2,9	Ø 3,0	3,7	40		72	514	5	360	84	11	924	968
JP 2553/102 T	53	25	4	□ 2,7	□ 2,2			22	AP 2553/102	102	769	5	510	126	11	1.386	
BP 2850-2,5 D/104 T	50	28	3,7	□ 3,1	□ 2,4	Ø 2,5	3,2	22		104	743	5	520	84	11	924	968
JP 3050/104 T	50	28	3,8	□ 2,9	□ 2,4	Ø 2,5	3,2	21	AP 3050/104	104	742	5	520	95	11	1.045	1.100
JP 3050/160 T	50	28	3,9	2,4 x 2,3	2,0 x 1,9	Ø 2,0	3,0	16	AP 3050/160	160	1.142	5	800	85	14	1.190	
JP 3050/230 H	50	28	3,5	1,9 x 1,7	1,5 x 1,3			7	AP 3050/230	230	1.642	5	1.150	150	11	1.650	



H: Tall version
P: With bottom for plugs
T: With interlocking for transport

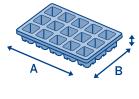
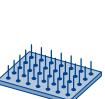
Standard colour | Special colours on request



Corresponding plug removers > 86

ECO | BP | JP | Young plant & nursery plant trays



Item	 A cm B cm C cm			 A cm B cm D cm E cm		Vol ml	 AP 3040/12	12	112	6	72	144	14	2.016		
JP 3040/12 M	38	28	8	Ø 8,8	Ø 6,6			340	AP 3040/12	12	112	6	72	144	14	2.016
JP 3040/20 F*	38	28	8,5	6,6x6,3	4,2x4,0			233	AP 3040/20	20	184	6	120	60	14	840
JP 3040/20 H	38	28	7,7	6,5x6,3	4,4x4,2			195	AP 3040/20	20	188	6	120	164	14	2.296
JP 3040/35	35,5	27,5	7,5	Ø 4,5	Ø 3,4			86	AP 3040/35	35	358	6	210	95	11	1.045
JP 3040/54 H	37	28	7,3	4,7x3,8	3,0x2,5			74	AP 3040/54	54	521	6	324	160	11	1.760
JP 3040/54 P	37	28	5,8	4,0x3,6	2,8x2,5			59	AP 3040/54	54	521	6	324	220	11	2.420
JP 3040/80 H	37	28	6,1	3,3x3,1	2,3x2,1			39	AP 3040/80 H	80	772	6	480	160	11	1.760
JP 3040/80 P	37	28	4,2	□2,8	□2,1			28	AP 3040/80 H	80	772	6	480	220	11	2.420
JP 3040/104 H	37	28	6,1	3,1x2,5	2,1x1,5			27	AP 3040/104	104	1.003	6	624	160	11	1.760
JP 3040/104	37	28	4,2	2,5x2,3	1,8x1,6			18	AP 3040/104	104	1.003	6	624	220	11	2.420



F: Extra tall version
H: Tall version
M: Medium height
P: With bottom for plugs
* Reusable version

Standard colour | Special colours on request



Corresponding plug removers > 86



PÖPPELMANN

TEKU®

AP | Plug removers



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Item	
AP 2553/72	JP 2553/72 T
AP 2553/102	JP 2553/102 T
AP 3040/12	JP 3040/12; JP 3040/12 M
AP 3040/20	JP 3040/20 F; JP 3040/20 H
AP 3040/35	JP 3040/35
AP 3040/54	JP 3040/54 P
AP 3040/80 H	JP 3040/80 P
AP 3040/104	JP 3040/104
AP 3050/28	JP 3050/28; ECO 6/28
AP 3050/42	JP 3050/42 P
AP 3050/50	JP 3050/50 T
AP 3050/66	JP 3050/66
AP 3050/72	JP 3050/72 P
AP 3050/104	JP 3050/104 T
AP 3050/160	JP 3050/160 T
AP 3050/230	JP 3050/230 H
AP 3053/15	ECO 9/15
AP 3053/18	ECO 8/18
AP 3153/40	BP 3153/40 T
AP 3153/104	BP 3153/104 T
AP 3153/144	BP 3153/144 T



H: Tall version

Standard colour

PL | TK | Propagation & transport trays



PL 2832/20



PL 2838/16



PL 2838/24



PL 2838/48



PL 3040/12



PL 3040/20



PL 3050/15-1



PL 3671/60-1



PL 3671/60-6*



TK 2832



TK 2838



TK 3040



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Item	 A cm B cm C cm			 A cm B cm		ml			 m²			 EUR 120 80	 EUR 120 80	
	A	B	C	A	B									
PL 2832/20	31,5	28	6	6,4 x 5,9	5 x 4,8	175	TK 2832	20	220	8	160	304	11	3.344
PL 2838/16	38	28	6	8,4 x 6,1	7,2 x 4,8	230	TK 2838	16	150	6	96	220	11	2.420
PL 2838/24	38	28	6	5,9 x 5,5	4,7 x 4,4	149	TK 2838	24	225	6	144	230	11	2.530
PL 2838/48	38	28	6	4,1 x 4	2,9 x 2,8	66	TK 2838	48	450	6	288	215	11	2.365
PL 3040/12	38	28	6,5	8,7 x 8,5	6,5 x 6,3	370	TK 3040	12	112	6	72	160	11	1.760
PL 3040/20	36	28	6,5	6,4 x 6,2	4,8 x 4,6	195	TK 3040	20	198	6	120	320	11	3.520
PL 3050/15-1	50	30	12	□ 9,3	□ 7	770		15	100	4	60	105	11	1.155
PL 3671/60-1	71	36	6,5	6,5 x 5,4	5,3 x 4,2	180		60	234	1	60			1.521**
PL 3671/60-6*	71	36	6,5	6,5 x 5,4	5,3 x 4,2	180		60	234	1	60			1.521**
TK 2832	32	28,5	6				PL 2832/20	20	220	8	160	210	11	2.310
TK 2838	38	28	6				PL 2838			6		180	11	1.980
TK 3040	39	29	7				PL 3040			6		200	11	2.200

* Corresponding white carrying handle: TG 40
** On industrial size pallet (100 x 120 cm)



Standard colour | Special colours on request



PÖPPELMANN

TEKU®

TK | Cultivation trays



Looking closer pays off.
Discover the **TEKU® AddedValues** online:
www.poeppelmann.com/teku



TK 914 S



TK 1214



TK 1520 S



TK 3040 F



- F: Shallow version
- S: With label slots

Standard colour | Special colours on request

In one word:

“Cooperative!”

Sonja Dümmen

Dümmen Orange in Rheinberg
(North Rhine-Westphalia, Germany)



In one word:

“Innovative!”

Henrik Christensen

Gunnar Christensens Planteskole in
Fjenneslev (Denmark)



The complete interviews can be found at
www.in-one-word.com

>> BRANDING



TREND COLOURS



VCG | VTG



TCA



MHB | A



MAL



PRINTING AND LABELLING



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www.poepelmann.com/teku



Offset printing process

- ⊕ Monochrome printing
- ⊕ Multicolour printing with spot colours
- ⊕ Promotional prints

TEKU® FLEX+

TEKU® FLEX+

- ⊕ Flexible print runs
- ⊕ Intensive colour saturation
- ⊕ Photo printing on black and coloured pots
- ⊕ Finished with special coating

Labelling

- ⊕ Error-free barcoding
- ⊕ Flawless scan

>> **TEKU® 3D Studio: create individual 3D-models online**

www.poepelmann.com/teku-3d



MARKETING CONCEPTS

Focus on the producer



Focus on the region



TEKU® printing promotions



Focus on the brand



Focus on the plant



PÖPPELMANN blue®



PÖPPELMANN

TEKU®

THE TRAY CONFIGURATOR

NORMPACK® 200
> 74NORMPACK® 400
> 72LGcup®
> 74ST
> 67

			NORMPACK® 200 > 74	NORMPACK® 400 > 72	LGcup® > 74	ST > 67					
5,5	6°	MXC 5,5	24								
6	8°	TO 6 D	25								
	7°	MPB 6	26								
7	8°	TO 7 D	25								
		MDF 7 D	58	NORMPACK® 212	12	NORMPACK® 418	18				
7x7		VQF 7 x 7 x 6,5	39								
		VQF 7 x 7 x 8	39								
8	8°	TO 8 Z	25	NORMPACK® 212	12	NORMPACK® 418	18	LGcup® 102	12	ST 2838-9/12	12
		VQF 8 x 8 x 7	39							ST 2840/8-13	12
8x8		VQF 8 x 8 x 8	39								
8,5	8°	VTD 8,5	16	NORMPACK® 212	12	NORMPACK® 418	18	LGcup® 102	12	ST 2838-9/12	12
	5°	VCC 9 VOL	20	NORMPACK® 212	12	NORMPACK® 418	18	LGcup® 102	12	ST 2840/8-13	12
		ST 3156-24/9								ST 3156-24/9	24
	8°	VTG 9	17	NORMPACK® 212	12	NORMPACK® 418	18	LGcup® 102	12	ST 2838-9/12	12
		ST 2840/8-13								ST 3156-24/9	12
	5°	ST 1856-9x9/12BD								ST 1856-9x9/12BD	24
9	5°	VCG 9	19	NORMPACK® 212	12	NORMPACK® 418 NORMPACK® 468	18 18	LGcup® 102	12	ST 2838-9/12	12
		ST 2840/8-13								ST 3156-24/9	12
	5°	ST 1856-9x9/12BD								ST 1856-9x9/12BD	24
	5°	VCH 9	21	NORMPACK® 212	12	NORMPACK® 418	18	LGcup® 102	12	ST 2838-9/12	12
		ST 2840/8-13								ST 3156-24/9	12
	5°	ST 1856-9x9/12BD								ST 1856-9x9/12BD	24
	5°	VCH 9 F	21	NORMPACK® 212	12	NORMPACK® 418	18	LGcup® 102	12	ST 2838-9/12	12
		ST 2840/8-13								ST 3156-24/9	12
	6°	ST 1856-9x9/12BD								ST 1856-9x9/12BD	24
	6°	MXC 9	24	NORMPACK® 212	12	NORMPACK® 418 NORMPACK® 468	18 18	LGcup® 102	12	ST 2838-9/12	12
		ST 2840/8-13								ST 3156-24/9	12
		ST 1856-9x9/12BD								ST 1856-9x9/12BD	24
	6°	MDF 9	58	NORMPACK® 212	12	NORMPACK® 412	12	LGcup® 102	12	ST 2838-9/12	12
		ST 2840/8-13								ST 1856-9x9/12BD	12
9x9		ST 1856-9x9/12BD									
		VQB 9 x 9 x 8	38								
		VQB 9 x 9 x 9,5	38							ST 1856-9x9/12BD	12
		V9 x 9 x 8 PP	39								
		V9 x 9 x 10 PP	39								
		MQD 9 x 9 x 9,5	40							ST 1856-9x9/12BD	12
		MQD 9 x 9 x 10	40							ST 1856-9x9/12BD	12
9,5	5°	VCD 9,5	18					LGcup® 102	12	ST 2838-9/12	12
	5°	ST 2840/8-13								ST 2840/8-13	12
	5°	VCC 10 VOL	20					LGcup® 102	12	ST 2838-9/12	12
		ST 2840/8-13								ST 2840/8-13	12
	8°	TO 9,5 D	25					LGcup® 102	12	ST 2838-9/12	12
		ST 2840/8-13								ST 2840/8-13	12
10	8°	VTG 10	17	NORMPACK® 208	8	NORMPACK® 410 NORMPACK® 412 NORMPACK® 480	10 12 10	LGcup® 102	8	ST 11 ST 2840/8-13	8
	5°	VCG 10	19	NORMPACK® 208	8	NORMPACK® 410 NORMPACK® 412 NORMPACK® 480	10 12 10	LGcup® 102	8	ST 11 ST 2840/8-13	8
	5°	VCH 10	21	NORMPACK® 208	8	NORMPACK® 410 NORMPACK® 412 NORMPACK® 480	10 12 10	LGcup® 102	8	ST 11 ST 2840/8-13	8

Only basic tray versions listed.

D-ST/JP
> 67/82PT/TT/DT/ECO
> 64/76/82MS/R
> 75TP
> 79Clayette
> 80

5.5	6°	MXC 5,5	24	JP 3050/28	28							
6	8°	TO 6 D	25	JP 3050/28	28							
	7°	MPB 6	26	JP 3050/28	28	ECO 6/28	28					
7	8°	TO 7 D	25			ECO 8/18	18					
		MDF 7 D	58			ECO 8/18	18					
7x7		VQF 7 x 7 x 6,5	39								CL 7 x 7/6 SG CL 7 x 7/10 SG	6 10
		VQF 7 x 7 x 8	39								CL 7 x 7/6 SG CL 7 x 7/10 SG	6 10
8	8°	TO 8 Z	25			ECO 8/18	18	MS 8-13	12			
		VQF 8 x 8 x 7	39			DT 8 x 8/18 C	18				CL 8 x 8/10	10
8x8		VQF 8 x 8 x 8	39			DT 8 x 8/18 C	18				CL 8 x 8/10	10
	8°	VTD 8,5	16					MS 8-13	12			
8,5	5°	VCC 9 VOL	20					MS 8-13	12			
	8°	VTG 9	17	D-ST 9 C/18	18	DT 9/18	18	MS 8-13 R 2838/12 R 3856/24	12 12 24	TP 1818-9 AZ/4 TP 1818-9 x 9/4 TP 1828-9 AZ/6 TP 2836-9 AZ/12-6	4 4 6 12	
	5°	VCG 9	19	D-ST 9 C/18	18	DT 9/18	18	MS 8-13 R 2838/12 R 3856/24	12 12 24	TP 1818-9 AZ/4 TP 1818-9 x 9/4 TP 1828-9 AZ/6 TP 2836-9 AZ/12-6	4 4 6 12	
9	5°	VCH 9	21	D-ST 9 C/18	18			MS 8-13 R 2838/12 R 3856/24	12 12 24	TP 1818-9 x 9/4	4	
	5°	VCH 9 F	21	D-ST 9 C/18	18	DT 9 F/18	18	MS 8-13 R 2838/12 R 3856/24	12 12 24	TP 1818-9 x 9/4	4	
	6°	MXC 9	24	D-ST 9 C/18	18	DT 9/18	18	MS 8-13 R 2838/12 R 3856/24	12 12 24	TP 1818-9 AZ/4 TP 1818-9 x 9/4 TP 1828-9 AZ/6 TP 2836-9 AZ/12-6	4 4 6 12	
		MDF 9	58	D-ST 9 C/18	18							
9x9		VQB 9 x 9 x 8	38	D-ST 10,5 C/15 D-ST 10,5 E/15	15 15			R 2838/12 R 3856/24	12 24	TP 1818-9 x 9/4	4	
		VQB 9 x 9 x 9,5	38	D-ST 10,5 C/15 D-ST 10,5 E/15	15 15			R 2838/12 R 3856/24	12 24	TP 1818-9 x 9/4	4	
		V 9 x 9 x 8 PP	39	D-ST 10,5 C/15 D-ST 10,5 E/15	15 15			R 3856/24	24			
		V 9 x 9 x 10 PP	39	D-ST 10,5 C/15 D-ST 10,5 E/15	15 15			R 3856/24	24			
		MQD 9 x 9 x 9,5	40	D-ST 10,5 C/15 D-ST 10,5 E/15	15 15			R 2838/12 R 3856/24	12 24	TP 1818-9 x 9/4	4	
		MQD 9 x 9 x 10	40	D-ST 10,5 C/15 D-ST 10,5 E/15	15 15			R 2838/12 R 3856/24	12 24	TP 1818-9 x 9/4	4	
	5°	VCD 9,5	18					MS 8-13 R 3856/24	12 24	TP 1818-9 AZ/4 TP 1818-9 x 9/4		
9,5	5°	VCC 10 VOL	20					MS 8-13 R 3856/24	12 24	TP 1818-9 x 9/4	4	
	8°	TO 9,5 D	25					MS 8-13 R 3856/24	12 24			
10	8°	VTG 10	17					MS 8-13	8	TP 2026-10,5/4	4	
	5°	VCG 10	19	D-ST 10,5 C/15 D-ST 10,5 E/15	15 15			MS 8-13	8	TP 2026-10,5/4	4	
	5°	VCH 10	21	D-ST 10,5 C/15 D-ST 10,5 E/15	15 15			MS 8-13	8	TP 2026-10,5/4	4	

Only basic tray versions listed.

**PÖPPELMANN****TEKU®**

THE TRAY CONFIGURATOR

NORMPACK® 200
> 74NORMPACK® 400
> 72LGcup®
> 74ST
> 67

10	6°	MXC 10	24	NORMPACK® 208	8	NORMPACK® 410 NORMPACK® 412 NORMPACK® 480	10 12 10	LGcup® 102	8	ST 11 ST 2840/8-13
10 x 10		10 x 10 x 11	41							ST 2254-11x11/10 AZ-D
	8°	VTG 10,5	17	NORMPACK® 208	8	NORMPACK® 410 NORMPACK® 412 NORMPACK® 480	10 12 10	LGcup® 102	8	ST 11 ST 2840/8-13 ST 3153-10,5/15
	5°	VCG 10,5	19	NORMPACK® 208	8	NORMPACK® 410 NORMPACK® 412 NORMPACK® 480	10 12 10	LGcup® 102	8	ST 11 ST 2840/8-13 ST 3153-10,5/15
10,5	5°	VCG 10,5 K	19	NORMPACK® 208	8	NORMPACK® 410 NORMPACK® 412 NORMPACK® 480	10 12 10	LGcup® 102	8	ST 11 ST 2840/8-13 ST 3153-10,5/15
	5°	VCH 11 VOL	21	NORMPACK® 208	8	NORMPACK® 410 NORMPACK® 412 NORMPACK® 480	10 12 10	LGcup® 102	8	ST 11 ST 2840/8-13 ST 3153-10,5/15
		VCK 11 VOL	21	NORMPACK® 208	8	NORMPACK® 410 NORMPACK® 412 NORMPACK® 480	10 12 10	LGcup® 102	8	ST 11 ST 2840/8-13 ST 3153-10,5/15
	6°	MXC 10,5	24	NORMPACK® 208	8	NORMPACK® 410 NORMPACK® 412 NORMPACK® 480	10 12 10	LGcup® 102	8	ST 11 ST 2840/8-13 ST 3153-10,5/15
	8°	VTG 11	17	NORMPACK® 206 NORMPACK® 208	6 8	NORMPACK® 409 NORMPACK® 410 NORMPACK® 480	9 10 10	LGcup® 102	8	ST 11 ST 2840/8-13 ST 3153-10,5/15
	5°	VCG 11	19	NORMPACK® 206 NORMPACK® 208	6 8	NORMPACK® 409 NORMPACK® 410 NORMPACK® 460 NORMPACK® 480	9 10 10 10	LGcup® 102	8	ST 11 ST 2840/8-13 ST 2254-11x11/10 AZ-D
11	5°	VCC 12 VOL	20	NORMPACK® 206 NORMPACK® 208	6 8	NORMPACK® 409 NORMPACK® 410 NORMPACK® 460 NORMPACK® 480	9 10 10 10	LGcup® 102	8	ST 11 ST 2840/8-13
	5°	VCH 11	21	NORMPACK® 206 NORMPACK® 208	6 8	NORMPACK® 409 NORMPACK® 410 NORMPACK® 412 NORMPACK® 460 NORMPACK® 480	9 10 12 10 10	LGcup® 102	8	ST 11 ST 2840/8-13 ST 2254-11x11/10 AZ-D
	6°	MXC 11	24	NORMPACK® 206 NORMPACK® 208	6 8	NORMPACK® 409 NORMPACK® 410 NORMPACK® 412 NORMPACK® 460 NORMPACK® 480	9 10 12 10 10	LGcup® 102	8	ST 11 ST 2840/8-13
		MDF 11	58	NORMPACK® 206 NORMPACK® 208	6 8	NORMPACK® 460 NORMPACK® 480	10 10	LGcup® 102	8	ST 11 ST 2840/8-13
11 x 11		VQF 11 x 11 x 11,5	39							ST 2254-11x11/10 AZ-D
		VQF 11 x 11 x 15,5	39							ST 2254-11x11/10 STD-D
		V 11 x 11 x 12 PP	39							
		MQC 11 x 11 x 12	40							ST 2254-11x11/10 AZ-D
		MQE 11 x 11 x 11	42							ST 2254-11x11/10 AZ-D
12	8°	VTG 12	17	NORMPACK® 206 NORMPACK® 236	6 6	NORMPACK® 408 NORMPACK® 409 NORMPACK® 478	8 9 8	LGcup® 102	6	ST 12 ST 2840/8-13 ST 3156-12/12
	5°	VCG 12	19	NORMPACK® 206 NORMPACK® 236	6 6	NORMPACK® 408 NORMPACK® 409 NORMPACK® 460 NORMPACK® 478 NORMPACK® 490	8 9 10 8 10	LGcup® 102	6	ST 12 ST 2840/8-13 ST 3156-12/12
	5°	VCG 12 D	19	NORMPACK® 206 NORMPACK® 236	6 6	NORMPACK® 408 NORMPACK® 409 NORMPACK® 460 NORMPACK® 478 NORMPACK® 490	8 9 10 8 10	LGcup® 102	6	ST 12 ST 2840/8-13 ST 3156-12/12
	5°	VCC 13 VOL	20	NORMPACK® 206 NORMPACK® 236	6 6	NORMPACK® 408 NORMPACK® 409 NORMPACK® 478	8 9 8	LGcup® 102	6	ST 12 ST 2840/8-13 ST 3156-12/12
	5°	VCH 13 VOL	21	NORMPACK® 206 NORMPACK® 236	6 6	NORMPACK® 408 NORMPACK® 409 NORMPACK® 460 NORMPACK® 478 NORMPACK® 480 NORMPACK® 490	8 9 10 8 10 10	LGcup® 102	6	ST 11 ST 12 ST 2840/8-13 ST 3156-12/12

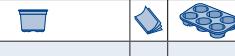
Only basic tray versions listed.

THE TRAY CONFIGURATOR

NORMPACK® 200
> 74NORMPACK® 400
> 72LGcup®
> 74ST
> 67

			NORMPACK® 200 > 74	NORMPACK® 400 > 72	LGcup® > 74	ST > 67
12	6°	MXC 12	24 NORMPACK® 206 NORMPACK® 236	6 6 NORMPACK® 408 NORMPACK® 409 NORMPACK® 460 NORMPACK® 478 NORMPACK® 480 NORMPACK® 490	8 9 10 8 10 10 LGcup® 102	ST 11 ST 12 ST 2840/8-13 ST 3156-12/12 8 6 6 12
	5°	MCP 12	32 NORMPACK® 206 NORMPACK® 236	6 6 NORMPACK® 409 NORMPACK® 460 NORMPACK® 490	9 10 10 LGcup® 102	ST 2840/8-13 ST 3156-12/12 6 12
	5°	MCO 12	32 NORMPACK® 206 NORMPACK® 236	6 6 NORMPACK® 409 NORMPACK® 460 NORMPACK® 490	9 10 10 LGcup® 102	ST 2840/8-13 ST 3156-12/12 ST 2254-11x11/10 AZ-D 6 12 10
		MDF 12	58 NORMPACK® 206 NORMPACK® 236	6 6 NORMPACK® 408 NORMPACK® 409	8 8 LGcup® 102	ST 11 ST 2840/8-13 ST 3156-12/12 8 6 12
13	8°	VTG 13	17 NORMPACK® 236	6 NORMPACK® 408 NORMPACK® 478	8 8 LGcup® 102	ST 12 ST 2840/8-13 ST 3156-8/13 ST 3156-10/13 6 6 8 10
	5°	VCG 13	19 NORMPACK® 236	6 NORMPACK® 408 NORMPACK® 478	8 8	ST 3156-8/13 ST 3156-10/13 8 10
	5°	VCC 14 VOL	20 NORMPACK® 236	6 NORMPACK® 408 NORMPACK® 478	8 8	ST 3156-8/13 ST 3156-10/13 8 10
	5°	VCH 13	21 NORMPACK® 236	6 NORMPACK® 408 NORMPACK® 478	8 8	ST 3156-8/13 ST 3156-10/13 8 10
	6°	MXC 13	24 NORMPACK® 236	6 NORMPACK® 408 NORMPACK® 478	8 8 LGcup® 102	ST 12 ST 2840/8-13 ST 3156-8/13 ST 3156-10/13 6 6 8 10
	5°	MCL 13 K-C	30 NORMPACK® 236	6 NORMPACK® 408 NORMPACK® 478	8 8	ST 3156-8/13 ST 3156-10/13 8 10
		MDF 13	58 NORMPACK® 236	6 NORMPACK® 408	8	ST 3156-8/13 8
14	8°	VTG 14	17 NORMPACK® 236	6		ST 2943-14/6 B ST 3156-8/13 6 8
	5°	VCG 14	19			ST 2943-14/6 B 6
	5°	VCG 14 D	19			ST 2943-14/6 B 6
	5°	VCH 14	21			ST 2943-14/6 B 6
	5°	VCE 14	22 NORMPACK® 236	6 NORMPACK® 408 NORMPACK® 478	8 8	ST 2943-14/6 B ST 3156-8/13 6 8
	6°	MXC 14	24 NORMPACK® 236	6 NORMPACK® 478	8	ST 2943-14/6 B ST 3156-8/13 6 8
	5°	MCH 14	31			ST 2943-14/6 B 6
15		MDF 14	58			ST 2943-14/6 B ST 3156-8/13 6 8
	5°	VCG 15	19			
	5°	VCH 15	21			
	8°	TO 15 D	25			
	5°	MCI 15	28			
	5°	MCO 15	32			
	5°	MCH 15	31			
16		MDF 15	58			
	5°	VCE 16	22			
	5°	VCG 17	19			ST 3156-17/6 6
	5°	VCH 17	21			ST 3156-17/6 6
	5°	MCI 17	28			ST 3156-17/6 6
	5°	MCI 17 K	28			ST 3156-17/6 6
	5°	MCL 17	30			ST 3156-17/6 6
17	5°	MCH 17	31			ST 3156-17/6 6
	5°	MDF 17	58			ST 3156-17/6 6

Only basic tray versions listed.

											
		D-ST/JP > 67/82		PT/TT/DT/ECO > 64/76/82		MS/R > 75		TP > 79		Clayette > 80	
											
12	6°	MXC 12	24	D-ST 12 C/10	10	PT 2556-12 F/10 PT 2839-12/6	10 6	MS 8-13	6		
	5°	MCP 12	32	D-ST 12 C/10	10			MS 8-13	6		
	5°	MCO 12	32	D-ST 12 C/10	10			MS 8-13	6		
		MDF 12	58			PT 2556-12 F/8	8	MS 8-13	6		
13	8°	VTG 13	17	D-ST 13/8 B D-ST 13 C/8	8 8	TT 2653-13/8 AZ	8	MS 8-13	6		
	5°	VCG 13	19	D-ST 13 C/8 D-ST 13/8	8 8	PT 2556-13/8 TT 2653-13/8 AZ	8 8				
	5°	VCC 14 VOL	20	D-ST 13 C/8	8	PT 2556-13/8	8				
	5°	VCH 13	21	D-ST 13 C/8 D-ST 13/8	8 8	TT 2653-13/8 STD	8				
	6°	MXC 13	24	D-ST 13/8 B D-ST 13 C/8	8 8			MS 8-13	6		
	5°	MCL 13 K-C	30	D-ST 13 C/8	8						
		MDF 13	58	D-ST 13 C/8 D-ST 13/8	8 8	PT 2556-13/8	8	MS 8-13	6		
14	8°	VTG 14	17								
	5°	VCG 14	19								
	5°	VCG 14 D	19								
	5°	VCH 14	21								
	5°	VCE 14	22								
	6°	MXC 14	24	D-ST 13 C/8	8						
	5°	MCH 14	31								
		MDF 14	58								
15	5°	VCG 15	19	D-ST 15 C/6	6						
	5°	VCH 15	21	D-ST 15 C/6	6						
	8°	TO 15 D	25	D-ST 15 C/6	6						
	5°	MCI 15	28	D-ST 15 C/6	6						
	5°	MCO 15	32	D-ST 15 C/6	6						
	5°	MCH 15	31	D-ST 15 C/6	6						
		MDF 15	58	D-ST 15 C/6	6						
16	5°	VCE 16	22	D-ST 15 C/6	6						
17	5°	VCG 17	19								
	5°	VCH 17	21								
	5°	MCI 17	28								
	5°	MCI 17 K	28								
	5°	MCL 17	30								
	5°	MCH 17	31								
		MDF 17	58								

Only basic tray versions listed.

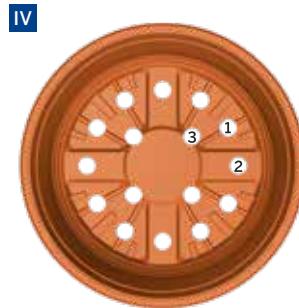
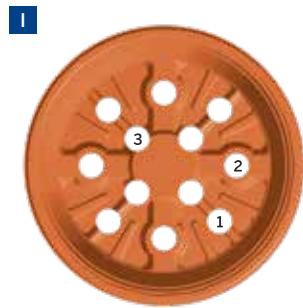


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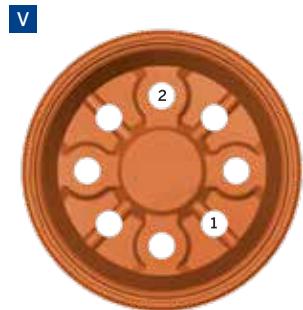
BOTTOM DESIGN



Multi hole profile bottom [I](#) | [II](#) | [III](#) | [IV](#)

Thorough, fast irrigation and drainage as well as aeration on three levels:

1. Level with direct base contact and additional watering and drainage channels
2. Level with distance to the contact surface: for fast drainage and maximum aeration
3. Level with slopped drainage openings (internal side slits)



Profile bottom [V](#) | [VI](#)

Thorough, fast irrigation and drainage as well as aeration on two levels:

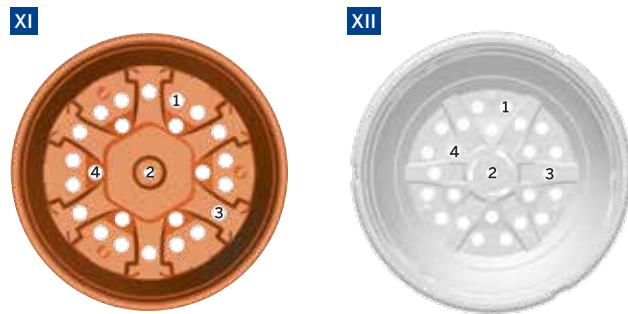
1. Level with direct base contact and additional watering and drainage channels
2. Level with distance to the contact surface: for fast drainage and maximum aeration



Multi-Hole Cross Bottom [VII](#) | [VIII](#) | [IX](#) | [X](#)

Thorough, fast irrigation and drainage as well as aeration on three levels:

1. Level with optimum capillary drainage
2. Level with maximum distance to the contact surface, fast dripping drainage, maximum aeration
3. Level with sloped drainage openings



Multi-hole star bottom [XI](#) | [XII](#)

Thorough, fast irrigation and drainage as well as aeration on four levels:

1. Level with optimum capillary drainage
2. Level drainage via the centre hole
3. Level with maximum distance to the contact surface, fast dripping drainage, maximum aeration
4. Level with sloped drainage openings (internal side slits)

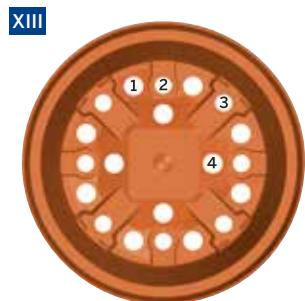


PÖPPELMANN

TEKU®



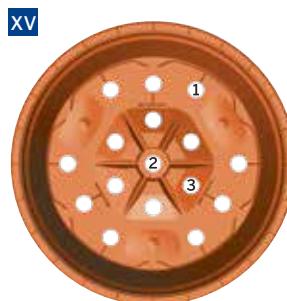
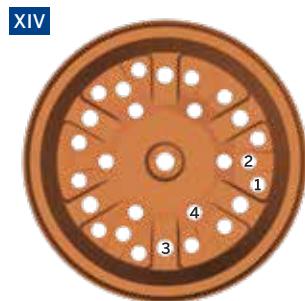
BOTTOM DESIGN



Multi hole profile bottom XIII | XIV

Thorough, fast irrigation and drainage as well as aeration on four levels:

1. Level with direct contact with the bottom: sloped drainage
2. Level with distance of 1.5 mm to the contact surface: optimum capillary drainage
3. Level with distance to the contact surface: fast dripping drainage, maximum aeration
4. Level with sloped drainage openings (internal side slits)



Multi Hole Bottom with high feet XV

Thorough, fast irrigation and drainage as well as aeration on three levels:

1. Level with distance to the contact surface: fast dripping drainage, maximum aeration
2. Level drainage via the centre hole
3. Level with sloped drainage openings



Multi Hole Bottom with high feet XVI

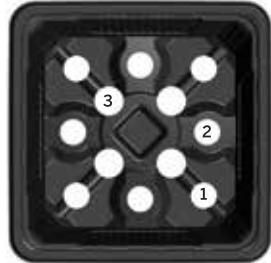
1. Level with distance to the contact surface: fast dripping drainage, maximum aeration



Step bottom with support function XVII | XVIII

1. Level with optimum capillary drainage through direct base contact or 1.5 mm distance to the contact surface
2. Level with drainage and aeration openings plus support function
3. Side slits in dome area: additional drainage and maximum aeration



XIX**Multi hole profile bottom with central dome XIX**

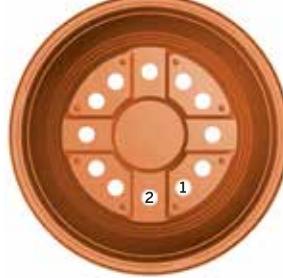
Thorough, fast irrigation and drainage as well as aeration on three levels:

1. Level with direct base contact and additional watering and drainage channels
2. Level with distance to the contact surface: for fast drainage and maximum aeration
3. Level with sloped drainage openings (internal side slits)

XX**Cross bottom XX**

Thorough, fast irrigation and drainage as well as aeration on two levels:

1. Level with direct base contact and additional watering and drainage channels
2. Level with distance to the contact surface: for fast drainage and maximum aeration, punched bottom holes on two levels

XXI**XXII****XXIII****Water overflow XXI | XXII**

The hanging basket series with overflow outlet offer plants a moisture reservoir

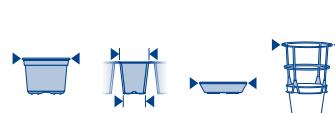
Cross bottom XXIII

Thorough, fast irrigation and drainage as well as aeration on two levels:

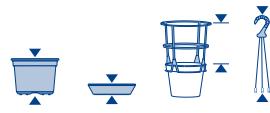
1. Level with distance of 1.5 mm to the contact surface: optimum capillary drainage
2. Level with distance to the contact surface: for fast drainage and maximum aeration

**PÖPPELMANN****TEKU®**

TEKU® PICTOGRAMS



Dimensions (cm)*



Height (cm)



Diameter (cm)



Plug dimensions (cm)



Length x width (cm)



Length x width x height (cm)



Volume (litres)



Square metres



Box



Shelf



Net



Plants



Euro pallet



Recommended saucer



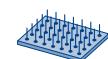
Recommended hanger



Corresponding pots



Suitable planter for

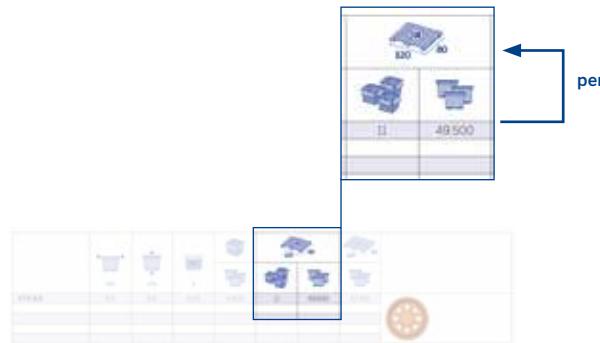
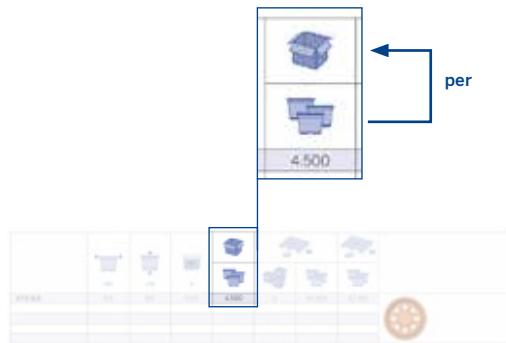


Recommended plug remover



Corresponding Trays

The TEKU® pictograms in use.



* Nominal diameter

THE COMPANY

Introducing a successful family-owned enterprise: Pöppelmann – A company you can trust.

Since 1949, Pöppelmann has developed five production sites with 600 injection moulding and thermoforming machines and extruders to become one of the leading manufacturers in the plastics processing industry.

"Made by Pöppelmann" quality is valued in over 90 countries worldwide. This includes a wide range of sectors: We supply the commercial horticulture with plant pots and cultivation systems and are also partners for numerous companies in the fields of machine and equipment engineering, the automotive, electrical, solar, food and beverage, chemical, pharmaceutical, cosmetics and medical industries, as well as surface engineering and the controls and instruments industry.

1 Plant I, Germany: Pöppelmann GmbH & Co. KG, Kunststoffwerk-Werkzeugbau, Lohne.

2 France: Plastiques Pöppelmann France S.A.S., Rixheim

3 USA: Pöppelmann Plastics USA LLC, Claremont, NC

4 More than 2,500 employees worldwide stand for productivity, quality and service.



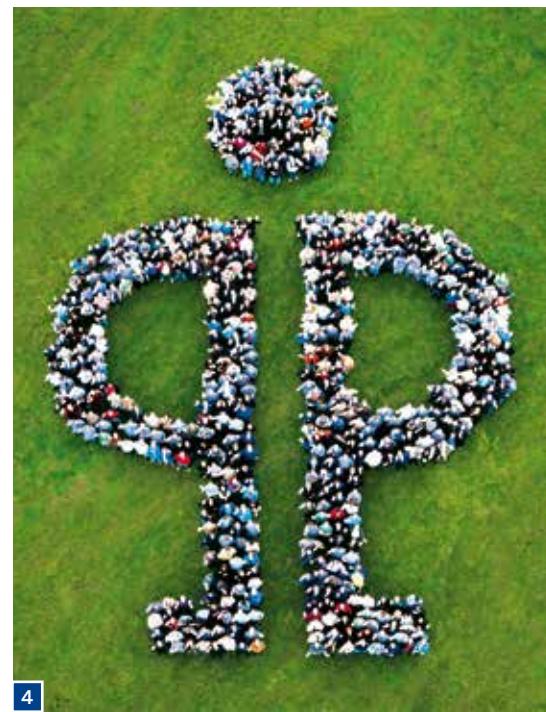
1



2



3



4



PÖPPELMANN

TEKU®

THE DIVISIONS



Pöppelmann KAPSTO®

Plastic protective elements for every application



Pöppelmann K-TECH®

High-precision engineered injection-moulded parts



Pöppelmann FAMAC®

Functional components and modern packaging

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